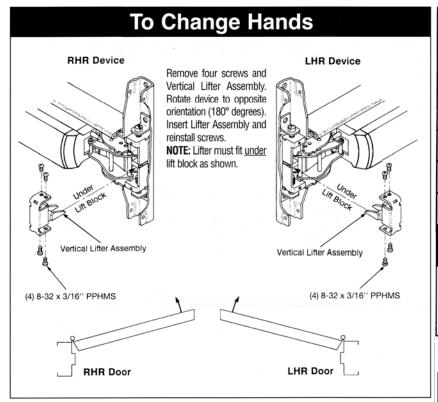




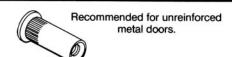
#### General Information



### Maintenance

- Periodically remove covers and coat mechanisms with a silicone base lubricant. This is particularly required in corrosive environments for proper product function.
- Check mounting fasteners periodically. Retighten if found loose. Apply screw looking compound (available at automotive part stores) or change part fasteners if screws continue back up.
- 3. Periodic checks and adjustments of strike are required to compensate for changes in the opening (e.g.; door sagging, etc....).

### 1/4-20 Sex Nut Option



Device	Quantity	Size
All (No Trim)	4	1/4-20
All (With Trim)	2	

Rod Extension Options ED4800 only



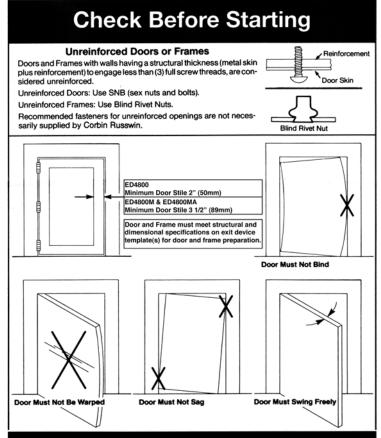
#### **Shim Kit Option**

ED4800 - 697F358 ED4200M & ED4200MA - 697F338

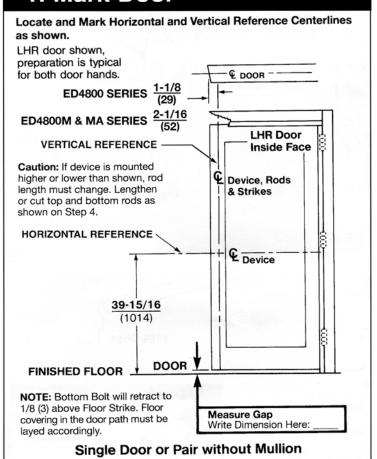
Kit consists of (2) latch Head Shims (Device Cover seats on shim) and (2) End Cap Shims (End Cap seats on shim). Each shim is 1/8" (3.2mm) thick more than two shim thicknesses 1/4" (6.4mm), require longer device mounting screws (not included).

# Corbin 78° Russwin 78°

#### **ASSA ABLOY**



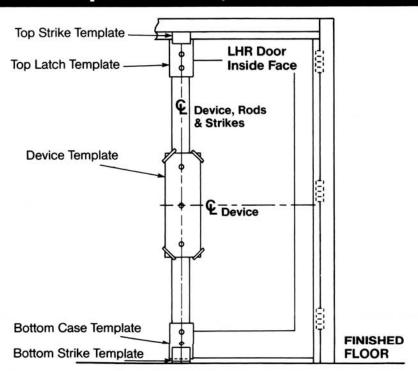
### 1. Mark Door





#### **ASSA ABLOY**

### 2. Prepare Door, Frame & Sill



- A. Locate "Device Template" aligning VERTICAL and HORIZONTAL DEVICE CENTERLINES on door and template. Tape template to door face.
- **B.** Locate "Top Latch," "Top Strike," "Bottom Case," and "Bottom Strike" templates, aligned on centerline of Device, Rods and Strikes on door. Tape templates in place.
- C. Locate and tape Trim Template to door (See instructions packed with Trim).
- D. Spot and prepare holes:

**Device:** Each (2) 1/4-20 Machine Screws (metal reinforced door), or (2)  $\frac{3/8}{(10)}$  Dia. Sex Nuts & Bolts

**Bolt Cases:** Each  $(2)\frac{7/32}{(5.50)}$  Dia. Holes (Door Inside Face Only)

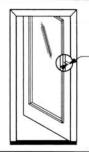
Top Strike: (2) 10-24 Machine Screws,

NOTE: Third Screw MUST ONLY be used to lock Strike

in final position (Step 8).

Bottom Strike:  $\frac{5/8}{(16)}$  dia.  $x \frac{3/4}{(19)}$  deep hole.

### 3. Clear Raised Door Molding



Device must seat flush on door surface, or on shims that keep it parallel to door face

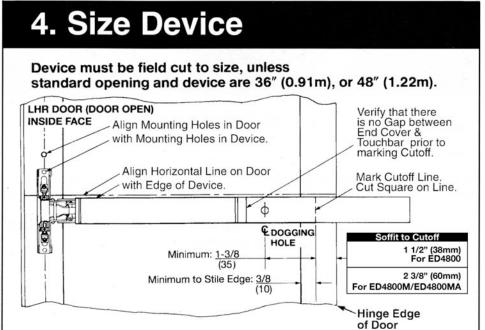
(1) Shim Kit needed to clear each  $\frac{1/8}{(3)}$  of raised molding.

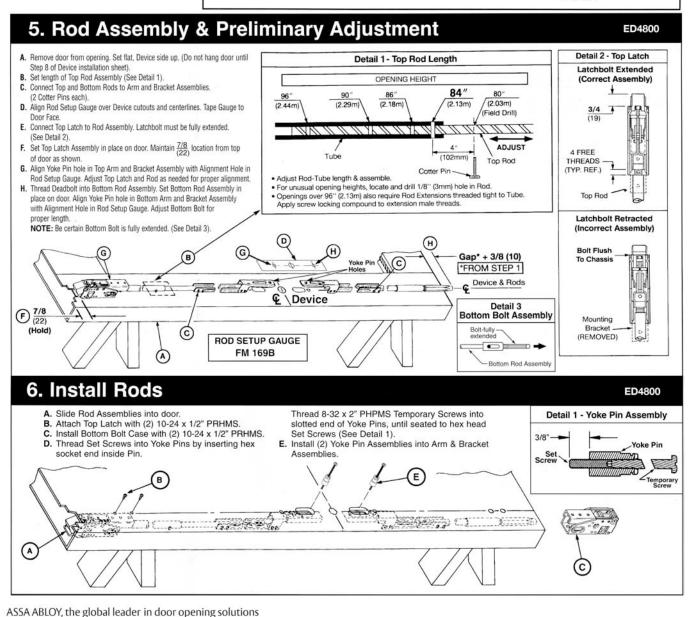
Longer mounting screws needed when more than (2) shim kits are used.

See Shim Kit Option on page 2.

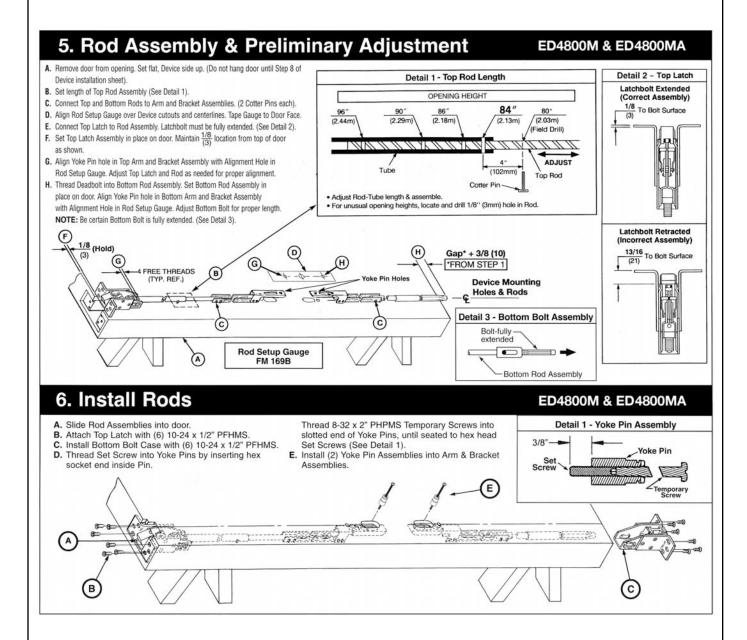
# Corbin 70° Russwin 70°

#### **ASSA ABLOY**







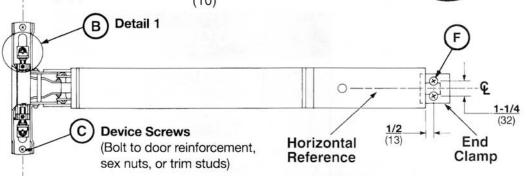


### Corbin 77° Russwin 77°

#### **ASSA ABLOY**

### 7. Install Device

- A. Mount Trim when required (Follow Instructions Packed with Trim).
- B. Seat Device in place, Connect Device to Arm and Bracket Assemblies using the Temporary Screws to position Yoke Pins in Latch Head. Install E-Rings into Yoke Pin Grooves (See Detail 1).
  Detail 1
- C. Fasten Device Latch Head using (2) 1/4-20 PRHMS or 3/8 (10) dia. SNB.
- D. Řemove Temporary Screws. NOTE: Be certain to retighten Yoke Pins after removal of Temporary Screws.
- **E.** Center end of Device on horizontal reference line of door using End Clamp as a template to locate mounting holes.
- F. Prepare End Clamp mounting holes. Mount End Clamp using (2) 1/4-20 PRHMS or 3/8 (10) dia. SNB.



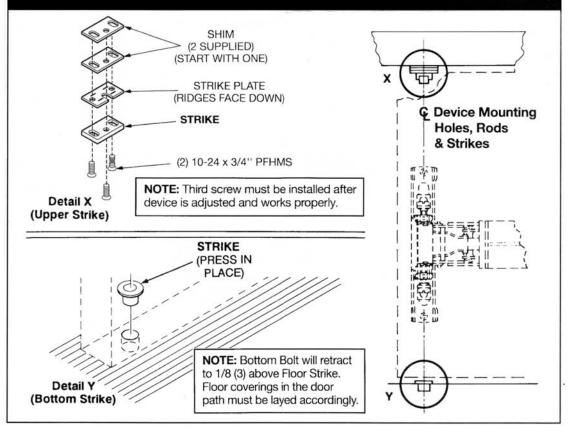
(Typical 2 Places)

Yoke

Pin

E-Ring

## 8. Install Strikes

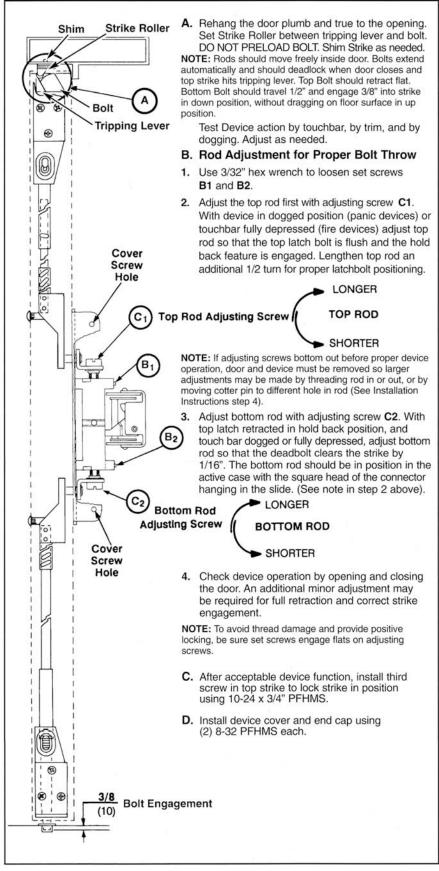




#### **ASSA ABLOY**

### 9. Complete Installation

ED4800M & ED4800MA SHOWN







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