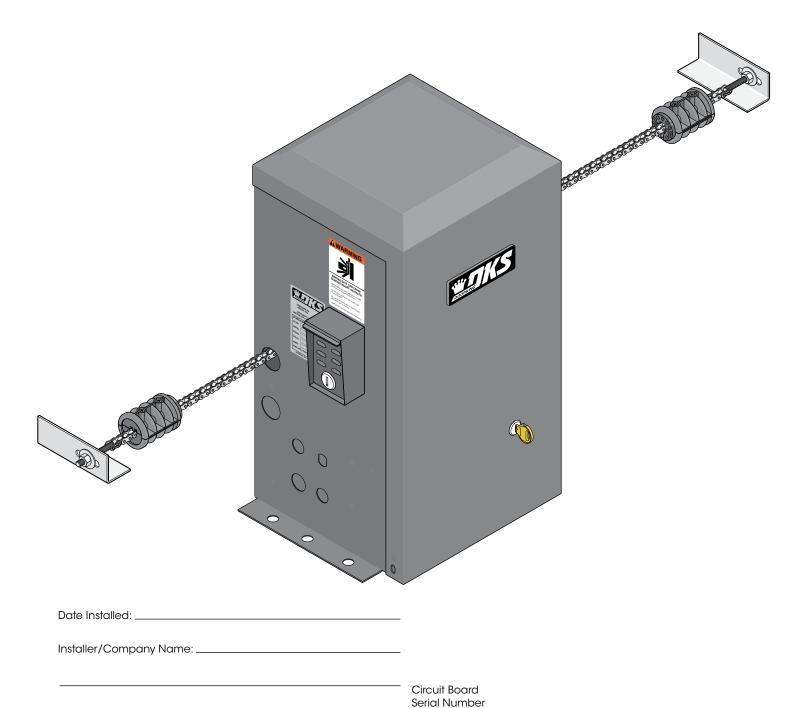
Installation/Owner's Manual

MOJO 9100 Vehicular Slide Gate Operator

Use this manual for circuit board 4602-010 Revision A or higher.

9100-065-A-4-14



Leave Manual with Owner

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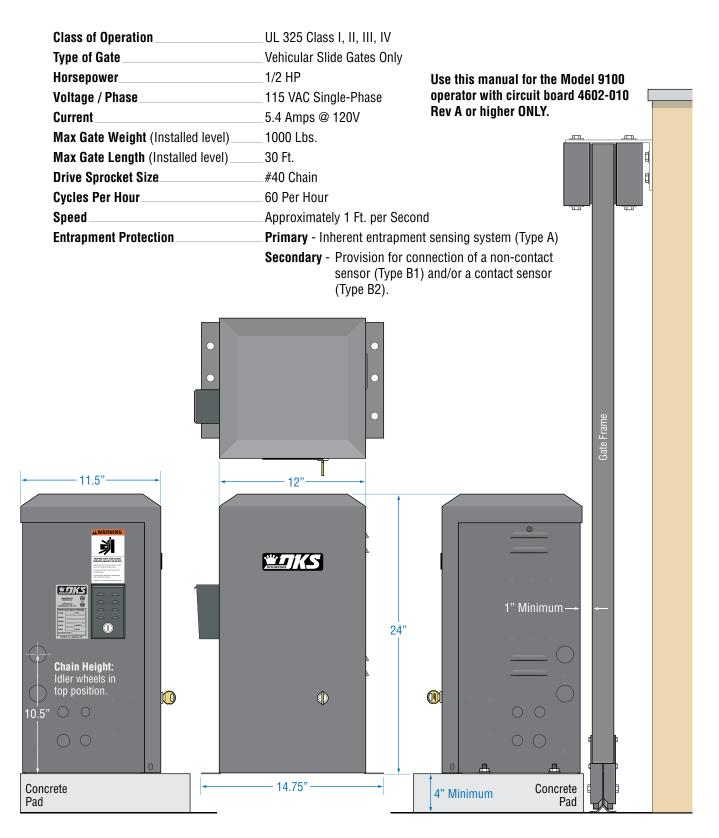
and Revision Letter:



Phone Number: _

DOORKING*

SPECIFICATIONS



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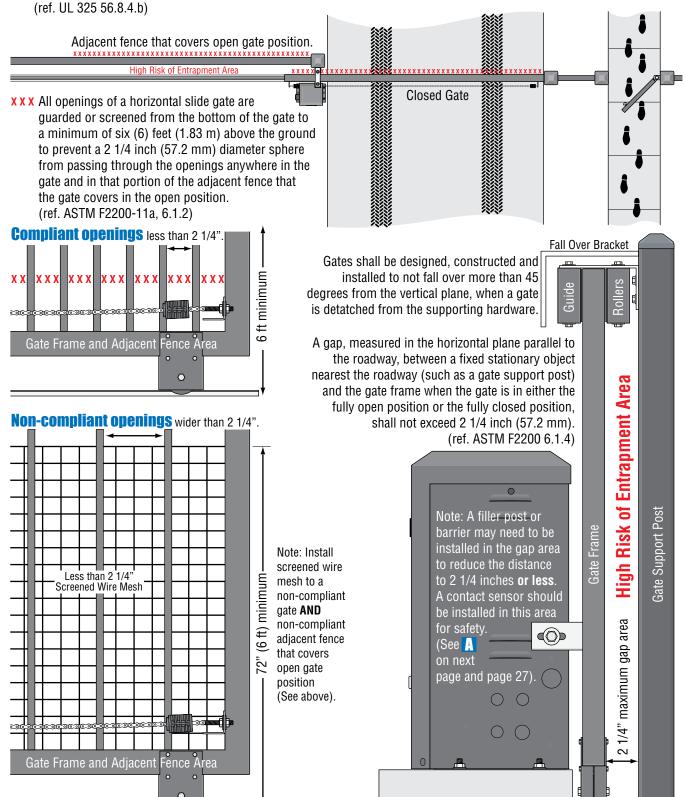
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Model 9100 Wiring Diagram

Slide Gate Requirements

The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come in contact with the vehicular gate during the entire path of travel of the vehicular gate. (ref. UL 325.56.8.4.b)



Safety Information for Slide Gate Operators

Entrapment protection devices are required to reduce the risk of injury. Install sensors where the risk of entrapment or obstruction exists while gate is moving. Individual requirements will vary. See pages 26-29 for more information on typical layout locations and setup.

--- Non-Contact Sensors (Photo Sensors)

- 1 Minimizes the potential of the gate closing on vehicular or other traffic that loops cannot sense. It can be installed on the secure **OR** non-secure side of gate.
- 2 Helps minimize the potential of entrapment during the back travel of the gate.

Automatic

Exit Loop

(Optional) will

provide an open

command to the

gate operator(s)

when a vehicle is

exiting the property.

Contact Sensor (Reversing Edges)

- Installed on the fence to help minimize the potential of entrapment between the gate and fence. A filler post or barrier MAY need to be installed between fence and gate.
- R Helps minimize the potential of entrapment during the back travel of the gate.
- [] Minimizes the potential of the gate closing on vehicular or other traffic that loops cannot sense.

Guide Rollers

See previous page for more information.

Secure Side of Gate

Reverse

Minimizes the potential of the gate closing when a vehicle is present. Number and placement of loops is dependent on the application.

1

C

Reverse

Minimizes the potential of the gate closing when a vehicle is present. Number and placement of loops is dependent on the application.

Non-Secure Side of Gate

Warning Signs

Permanently mounted and easily visible from either side of the gate.

Moving Gate Can Cause Serious Injury or Death

Separate Pedestrian

Located so pedestrians cannot come in contact with the vehicular gate.

Physical Stop

Positive stops shall be required to limit travel to the designed fully open and fully closed positions. These stops shall be installed either at the top of the gate, or at the bottom of the gate where such stops shall horizontally or vertically project no more than is required to perform their intended function.

Physical Stops

Screened Wire Mesh

May be necessary on part of fence AND entire gate. See previous page for more information.

Warning Sign



ASTM F2200 Standard for Gate Construction

Vehicular gates should be constructed and installed in accordance with ASTM F2200; Standard Specification for Automated Vehicular Gate Construction. For a copy of this standard, contact ASTM directly at 610-832-9585; service@astm.org; or www.astm.org.

Important Safety Instructions

WARNING - To reduce the risk of injury or death:

- 1. READ AND FOLLOW ALL INSTRUCTIONS.
- 2. Never let children operate or play with gate controls. Keep the remote control away from children.
- 3. Always keep people and objects away from gate, NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.
- 4. Test the operator monthly. The gate MUST reverse on contact with a rigid object or stop or reverse when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of injury or death.
- 5. Use the emergency release only when the gate is not moving.
- 6. KEEP GATES PROPERLY MAINTAINED. Read the owner's manual. Have a qualified service person make repairs to gate hardware.
- 7. The entrance is for vehicles only. Pedestrians must use separate entrance.
- 8. SAVE THESE INSTRUCTIONS!

Instructions regarding intended installation:

- Install the gate operator only if:
 - 1. The operator is appropriate for the construction of the gate and the usage class of the gate.
 - 2. All openings of a horizontal slide gate are guarded or screened from the bottom of the gate to a minimum of 6 feet (1.83 m) above the ground to prevent a 2 ¼ inch (57.2 mm) diameter sphere from passing through the openings anywhere in the gate, and in that portion of the adjacent fence that the gate covers in the open position.
 - 3. All exposed pinch points are eliminated or guarded.
 - 4. Guarding is supplied for exposed rollers.
- The operator is intended for installation only on gates used for vehicles. Pedestrians must be supplied with a separate access opening. The pedestrian access opening shall be designed to promote pedestrian usage. Locate the gate such that persons will not come in contact with the vehicular gate during the entire path of travel of the vehicular gate.
- The gate must be installed in a location so that enough clearance is supplied between the gate and adjacent structures when opening and closing to reduce the risk of entrapment. Swinging gates should not open into public access areas.
- The gate must be properly installed and work freely in both directions prior to the installation of the gate operator. Do not over-tighten the operator clutch, pressure relief valve or reduce reversing sensitivity to compensate for a damaged gate.
- For gate operators utilizing Type D protection:
 - 1. The gate operator controls must be placed so that the user has full view of the gate area when the gate is moving.
 - 2. A warning placard shall be placed adjacent to the controls.
 - 3. An automatic closing device (such as a timer, loop sensor, or similar device) shall not be employed.
 - 4. No other activation device shall be connected.
- Controls intended for user activation must be located at least ten feet (10') away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls. Outdoor or easily accessible controls should have a security feature to prevent unauthorized use.
- The Stop and/or Reset button must be located in the line-of-sight of the gate. Activation of the reset control shall not cause the operator to start.
- A minimum of two (2) WARNING SIGNS shall be installed, one on each side of the gate where easily visible.
- For gate operators utilizing a non-contact sensor:
 - 1. See the instructions on the placement of non-contact sensors for each type of application.
 - 2. Care shall be exercised to reduce the risk of nuisance tripping, such as when a vehicle trips the sensor while the gate is still moving in the opening direction.
 - 3. One or more non-contact sensors shall be located where the risk of entrapment or obstruction exist, such as the perimeter reachable by a moving gate or barrier.

- For gate operators utilizing contact sensors:
 - 1. One or more contact sensors shall be located where the risk of entrapment or obstruction exist, such as at the leading edge, trailing edge, and post mounted both inside and outside of a vehicular horizontal slide gate.
 - 2. One or more contact sensors shall be located at the bottom edge of a vehicular vertical lift gate.
 - 3. One or more contact sensors shall be located at the pinch point of a vehicular vertical pivot gate.
 - 4. A hardwired contact sensor shall be located and its wiring arranged so that the communication between the sensor and the gate operator is not subjected to mechanical damage.
 - 5. A wireless contact sensor such as one that transmits radio frequency (RF) signals to the gate operator for entrapment protection functions shall be located where the transmission of the signals are not obstructed or impeded by building structures, natural landscaping or similar obstructions. A wireless contact sensor shall function under the intended end-use conditions.
 - 6. One or more contact sensors shall be located at the bottom edge of a vertical barrier (arm).

Important Notices

Vehicular gate operator products provide convenience and security. However, gate operators must use high levels of force to move gates and most people underestimate the power of these systems and do not realize the potential hazards associated with an incorrectly designed or installed system. These hazards may include:

- · Pinch points
- Entrapment areas
- Reach through hazards
- · Absence of entrapment protection devices
- Improperly located access controls
- Absence of vehicle protection devices
- Absence of controlled pedestrian access

In addition to these potential hazards, automated vehicular gate systems must be installed in accordance with the UL 325 Safety Standard and the ASTM F2200 Construction Standard. Most lay persons are unaware of, or are not familiar with, these standards. If an automated vehicular gate system is not properly designed, installed, used and maintained, serious injuries or death can result. Be sure that the installer has instructed you on the proper operation of the gate and gate operator system.

Be sure that the installer has trained you about the basic functions of the required reversing systems associated with your gate operating system and how to test them. These include reversing loops, inherent reversing system, electric edges, photoelectric cells, or other external devices.

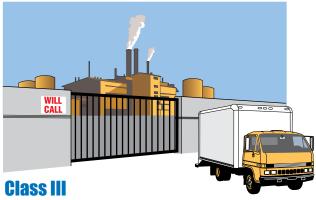
- This Owner's Manual is your property. Keep it in a safe place for future reference.
- Be sure that all access control devices are installed a minimum distance of 10 feet away from the gate and gate
 operator, or in such a way that a person cannot touch the gate or gate operator while using the device. If access
 control devices are installed in violation of these restrictions, immediately remove the gate operator from service
 and contact your installing dealer.
- Loops and loop detectors, photo-cells or other equivalent devices must be installed to prevent the gate from closing on vehicular traffic.
- The speed limit for vehicular traffic through the gate area is 5 MPH. Install speed bumps and signs to keep
 vehicular traffic from speeding through the gate area. Failure to adhere to posted speed limits can result in
 damage to the gate, gate operator, and to the vehicle.
- Be sure that all persons who will use the gate system are familiar with the proper use of the gate and gate operator and are familiar with the possible hazards associated with the gate system.
- Be sure that warning signs are permanently installed on both sides of the gate in an area where they are fully visible to traffic.
- It is your responsibility to periodically check all entrapment protection devices. If any of these devices are
 observed to function improperly, remove the operator from service immediately and contact your installing or
 servicing dealer.
- Follow the recommended maintenance schedule.
- Do not allow children to play in the area of the operator or to play with any gate-operating device.
- To remove the gate operator from service, operate the gate to the full open position and then shut off power to the operator at the service panel.

UL 325 Entrapment Protection

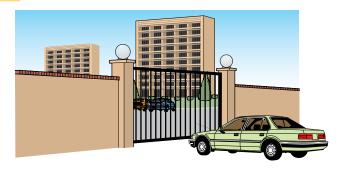


Class I

A vehicular gate operator (or system) intended for use in a home of one-to four single family dwelling, or a garage or parking area associated therewith.



A vehicular gate operator (or system) intended for use in a industrial location or building such as a factory or loading dock area or other locations not intended to service the general public.



Class II

A vehicular gate operator (or system) intended for use in a commercial location or building such as a multi-family housing unit (five or more single family units) hotel, garages, retail store or other building servicing the general public.



A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.

This table illustrates the entrapment protection requirements for each of the four UL 325 classes.

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UL 325 Classifications	Horizontal Slide, Vertical Lift, Vertical Pivot		Swing and Vertical Barrier (arm)	
	Primary Protection	Secondary Protection	Primary Protection	Secondary Protection
Class I and II	A	B1, B2 or D	A or C	A, B1, B2, C or D
Class III	A, B1 or B2	A, B1, B2, D or E	A, B1, B2 or C	A, B1, B2, C or D
Class IV	A, B1, B2 or D	A, B1, B2, D or E	A, B1, B2, C or D	A, B1, B2, C, D or E

- **A** Inherent entrapment protection system.
- **B1** Provision for connection of, or supplied with, a non-contact sensor (photoelectric sensor or the equivalent). When used as the PRIMARY device, must be monitored.
- **B2** Provision for connection of, or supplied with, a contact sensor (edge device or the equivalent). When used as the PRIMARY device, must be monitored.
- **C** Inherent adjustable clutch or pressure relief device.
- **D** Provision for connection of, or supplied with, an actuating device requiring continuous pressure to maintain opening or closing motion of the gate.
- E An inherent audio alarm.

Glossary

GATE - A moving barrier such as a swinging, sliding, raising, lowering, or the like, barrier, that is a stand-alone passage barrier or is that portion of a wall or fence system that controls entrance and/or egress by persons or vehicles and completes the perimeter of a defined area.

RESIDENTIAL VEHICULAR GATE OPERATOR – CLASS I - A vehicular gate operator (or system) intended for use in a home of one-to four single family dwelling, or garage or parking area associated therewith.

COMMERCIAL / **GENERAL ACCESS VEHICULAR GATE OPERATOR - CLASS II** - A vehicular gate operator (or system) intended for use in a commercial location or building such as a multi-family housing unit (five or more single family units), hotels, garages, retail store, or other building servicing the general public.

INDUSTRIAL / LIMITED ACCESS VEHICULAR GATE OPERATOR - CLASS III - A vehicular gate operator (or system) intended for use in an industrial location or building such as a factory or loading dock area or other locations not intended to service the general public.

RESTRICTED ACCESS VEHICULAR GATE OPERATOR - CLASS IV - A vehicular gate operator (or system) intended for use in a guarded industrial location or building such as an airport security area or other restricted access locations not servicing the general public, in which unauthorized access is prevented via supervision by security personnel.

VEHICULAR BARRIER (ARM) OPERATOR (OR SYSTEM) - An operator (or system) that controls a cantilever type device (or system), consisting of a mechanical arm or barrier that moves in a vertical arc, intended for vehicular traffic flow at entrances or exits to areas such as parking garages, lots or toll areas.

VEHICULAR HORIZONTAL SLIDE-GATE OPERATOR (OR SYSTEM) - A vehicular gate operator (or system) that controls a gate which slides in a horizontal direction that is intended for use for vehicular entrance and exit to a drive, parking lot, or the like.

VEHICULAR SWING-GATE OPERATOR (OR SYSTEM) - A vehicular gate operator (or system) that controls a gate which moves in an arc in a horizontal plane that is intended for use for vehicular entrance and exit to a drive, parking lot, or the like.

SYSTEM - In the context of these requirements, a system refers to a group of interacting devices intended to perform a common function.

WIRED CONTROL - A control implemented in a form of fixed physical interconnections between the control, the associated devices, and an operator to perform predetermined functions in response to input signals.

WIRELESS CONTROL - A control implemented in means other than fixed physical interconnections (such as radio waves or infrared beams) between the control, the associated devices, and an operator to perform predetermined functions in response to input signals.

INHERENT ENTRAPMENT PROTECTION SYSTEM - A system, examples being a motor current or speed sensing system, which provides protection against entrapment upon sensing an object and is incorporated as a permanent and integral part of the operator.

EXTERNAL ENTRAPMENT PROTECTION DEVICE - A device, examples being an edge sensor, a photoelectric sensor, or similar entrapment protection device, which provides protection against entrapment when activated and is not incorporated as a permanent part of an operator.

ENTRAPMENT - The condition when an object is caught or held in a position that increases the risk of injury.

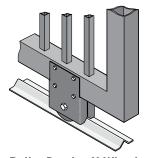
SECTION 1 - INSTALLATION

Prior to beginning the installation of the slide gate operator, we suggest that you become familiar with the instructions, illustrations, and wiring guide-lines in this manual. This will help insure that your installation is performed in an efficient and professional manner compliant with UL 325 safety and ASTM F2200 construction standards.

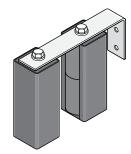
The proper installation of the vehicular slide gate operator is an extremely important and integral part of the overall access control system. Check all local building ordinances and building codes prior to installing this operator. Be sure your installation is in compliance with local codes.

1.1 Hardware for the Gate

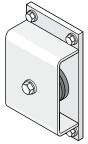
Good hardware is essential for proper operation of a sliding gate. DoorKing has a full line of gate hardware products that will ensure safe, reliable and long lasting gate operation. The gate must be properly installed and roll smoothly in both directions.



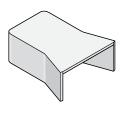
Roller Bearing V-Wheels with Protective Cover - Helps to minimize a pinch point on the gate's wheel and V-rail.



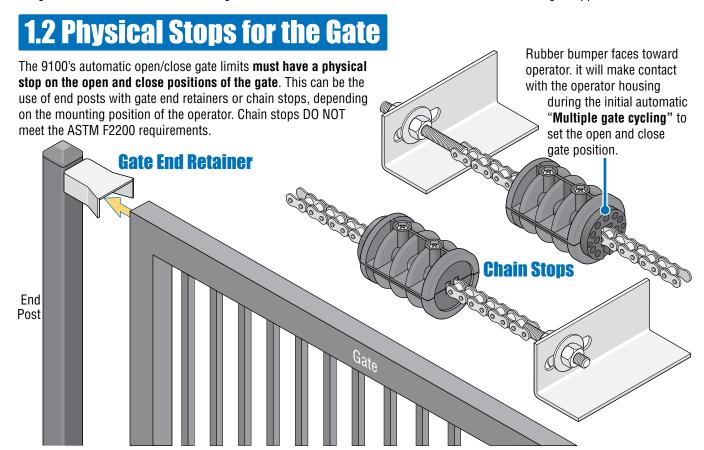
Guide Rollers with Protective Covers - Helps to minimize a pinch point on the gate.

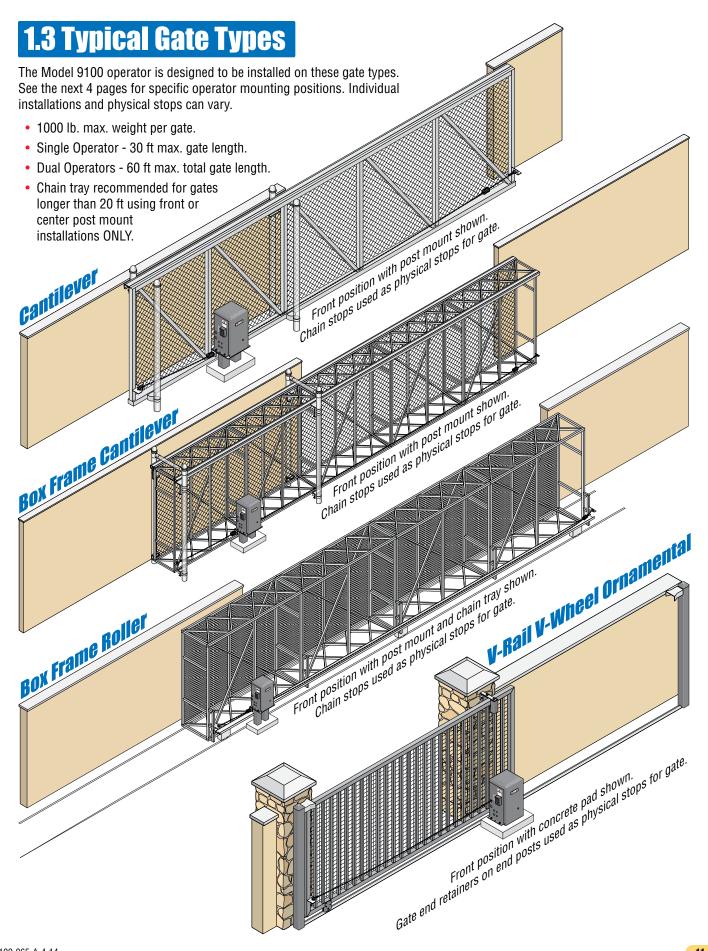


Endless Idler Assembly with Protective Cover - Helps to minimize a pinch point for a 180° chain return.



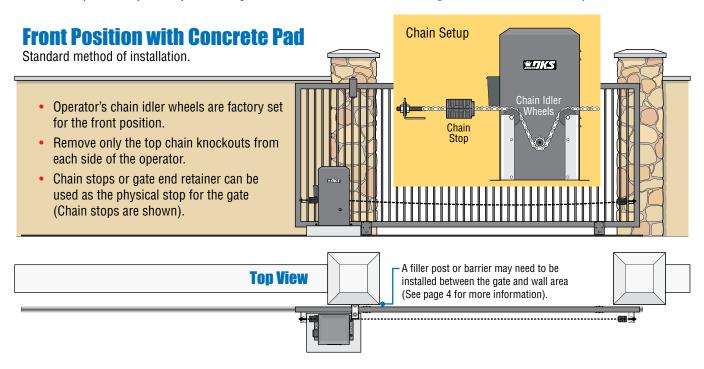
Gate End Retainer - Helps stabilize the end of the gate in the open or closed position. Recommended for all slide gate applications.





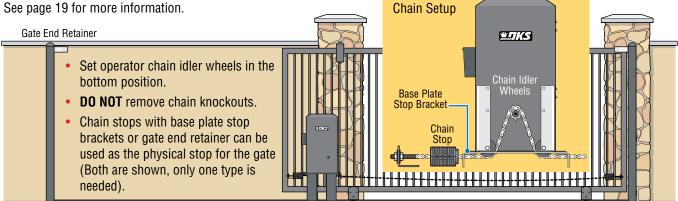
1.4 Operator Mounting Positions

The Model 9100 operator is designed to be installed in the front, rear, center or ceiling mounting positions shown on this page and the next 3 pages. V-wheel V-rail ornamental gates are shown as examples but other gate types on the previous page can use the same mounting setups. Once the mounting position has been determined, the chain idler wheels may need to be adjusted **BEFORE** the operator is mounted. **Physical stops MUST be used in the open AND close positions for ANY gate installation (Chain stops, end posts with gate end retainers or a wall that the gate comes in contact with).**

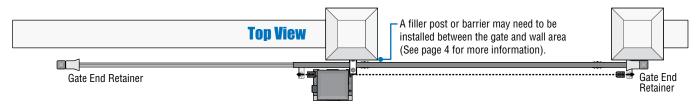


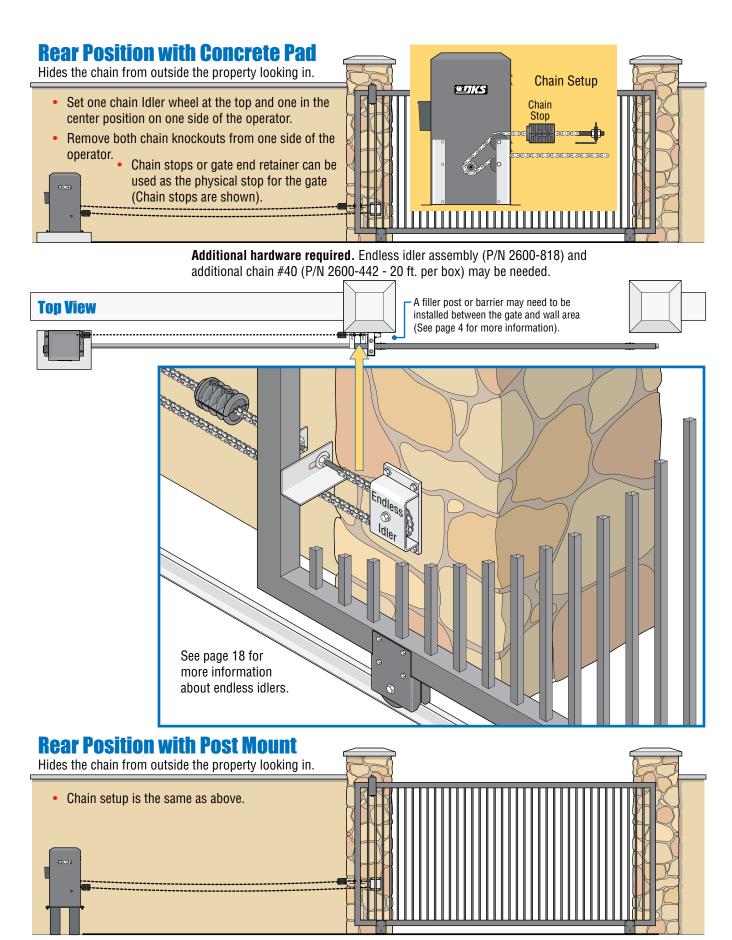
Front Position with Post Mount

Raises operator and allows different chain heights. Optional chain tray kit can be used and is recommended for gates over 20 ft, supports the chain's weight and helps prevent chain "stretching".



Additional hardware required. Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing. Base plate stop brackets (P/N 2600-970) bolts on post base plate when using chain stops. Optional chain tray kit (P/N 2601-270 10 ft section) and additional chain #40 (P/N 2600-442 - 20 ft. per box) may be needed.

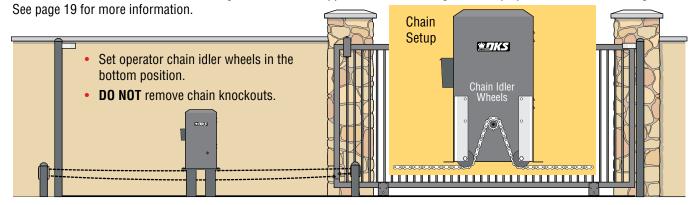




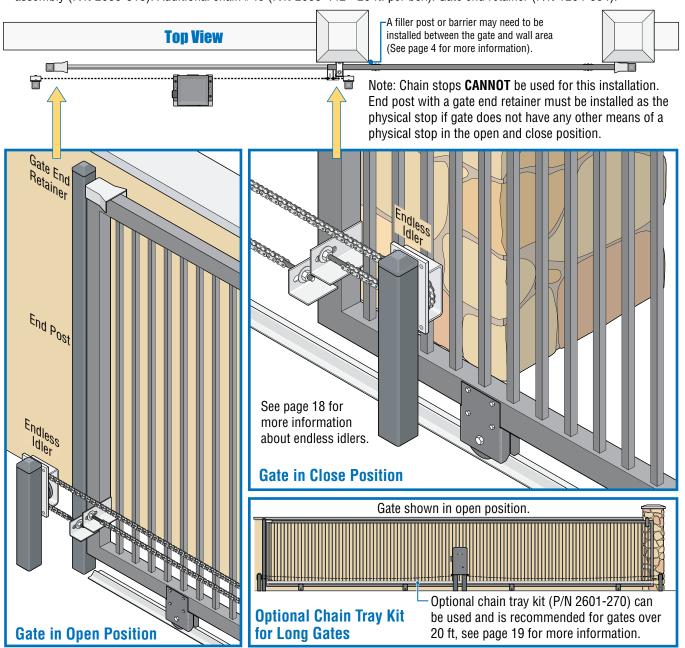
Additional hardware required. Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing.

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Center Position with Post Mount Hides the chain from outside the property looking in. Optional chain tray kit can be used and is recommended for gates over 20 ft, supports the chain's weight and helps prevent chain "stretching".

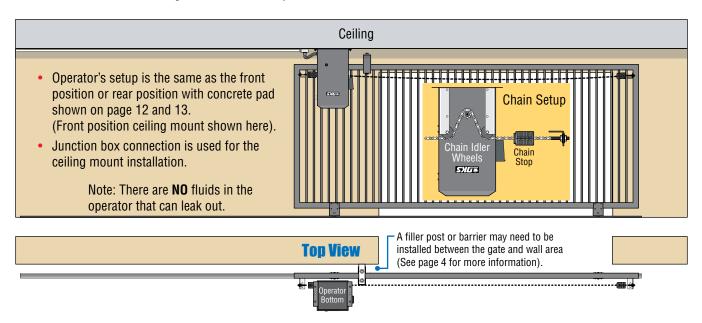


Additional hardware required. Post base plate (P/N 2600-418) 4 x 4 steel posts not available from DoorKing. Endless idler assembly (P/N 2600-818). Additional chain #40 (P/N 2600-442 - 20 ft. per box). Gate end retainer (P/N 1204-004).

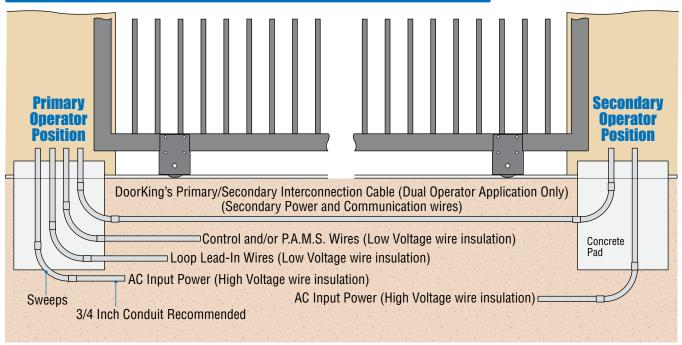


Front or Rear Position Ceiling Mount

Can be mounted on the ceiling to conserve floor space.



1.5 Underground Conduit Requirements



- The conduit requirements are for a typical slide gate operator installation (the secondary operator is shown for those
 applications where a secondary operator may be used). The conduit requirements for your application may vary from
 this depending on your specific needs.
- Use only sweeps for conduit bends. Do not use 90° elbows as this will make wire pulls very difficult and can cause damage to wire insulation.
- DoorKing recommends using 3/4-inch conduit.
- Be sure that all conduits are installed in accordance with local codes.
- Never run low voltage rated wire insulation in the same conduit as high voltage rated wire insulation.

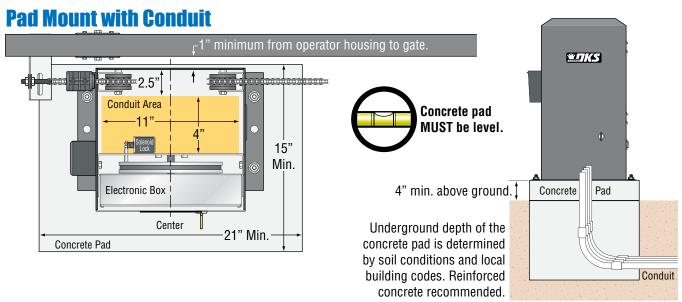
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Sweep

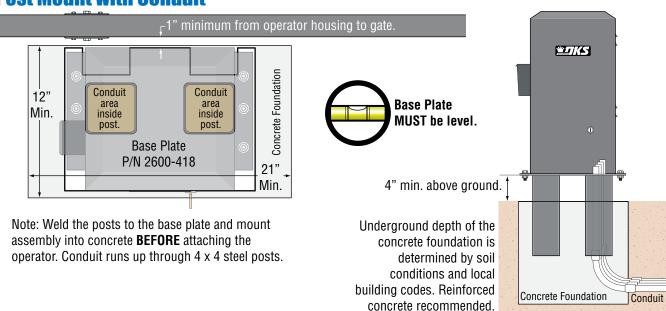
YES

Elbow

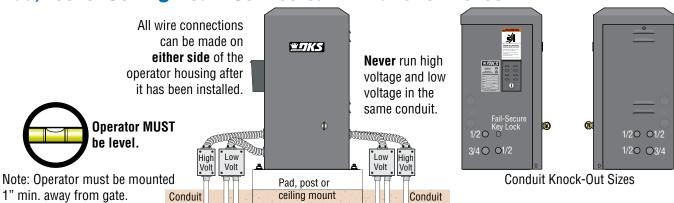
1.6 Pad, Post or Ceiling Mount without/with J-Box Setup



Post Mount with Conduit



Pad, Post or Ceiling Mount Connected with Junction Boxes



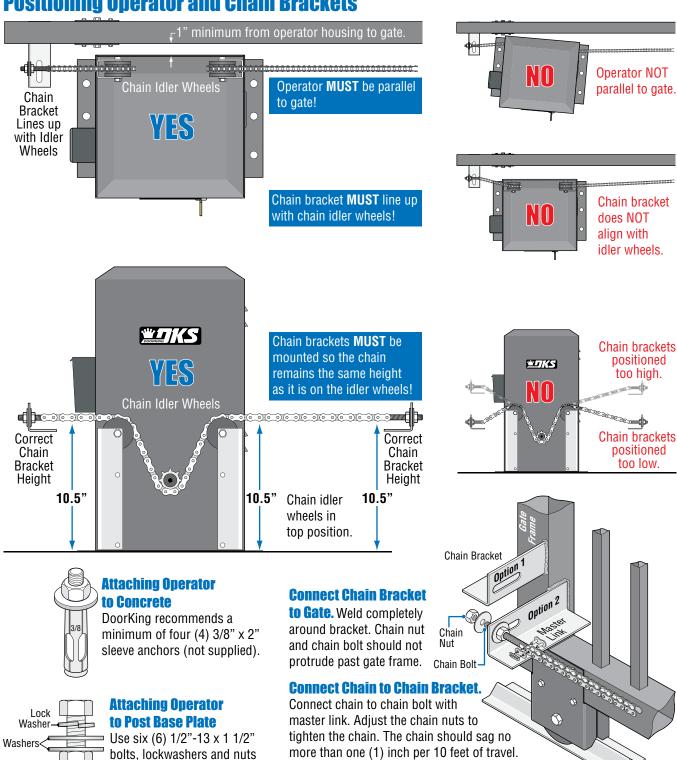
1.7 Mounting Operator and Chain

Prior to mounting the operator, be sure that the correct chain knockouts have been removed and chain idler wheels are in the correct position (top, center or bottom).

Fail-Secure Manual Release Kit Installation Note: It is easier to install the 2600-862 fail-secure manual release kit before mounting the operator and attaching the chain. Refer to the instruction sheet supplied with the kit for installation.

Positioning Operator and Chain Brackets

(not supplied).



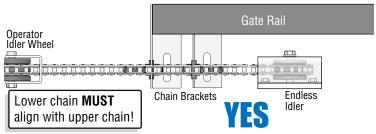
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Do not over tighten the chain.

Endless Idler Assembly (On Select Installations)

DoorKing offers an endless idler assembly with a protective cover designed for the Model 9100 installations (P/N 2600-818). Make sure the endless idler assembly is securely fastened to the wall or post (Depending on which type of installation will be used). Extreme force will be exerted on this assembly during gate cycling.

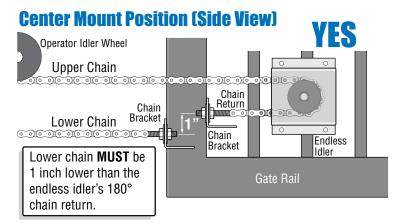
Center and Rear Mount Positions (Top View)

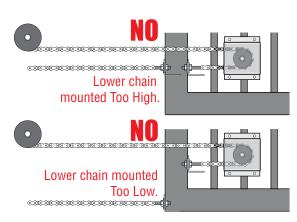


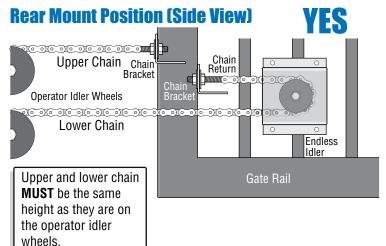


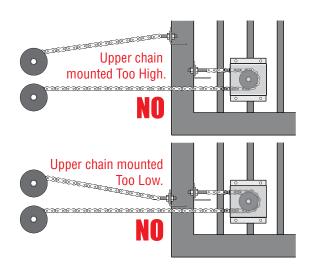
Lower chain does NOT align with upper chain.

Note: Be sure that the chain is aligned and parallel to the gate. Installing the chain in any other manner will cause excessive noise, chain idler wheel wear and chain stretching.





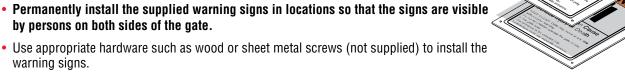




Installation of Warning Signs

This DoorKing Slide Gate Operator is shipped with two warning signs. The purpose of the warning sign is to alert uninformed persons, and to remind persons familiar with the gate system, that a possible hazard exists so that appropriate action can be taken to avoid the hazard or to reduce exposure to the hazard. See page 5 for suggested mounting positions of signs.

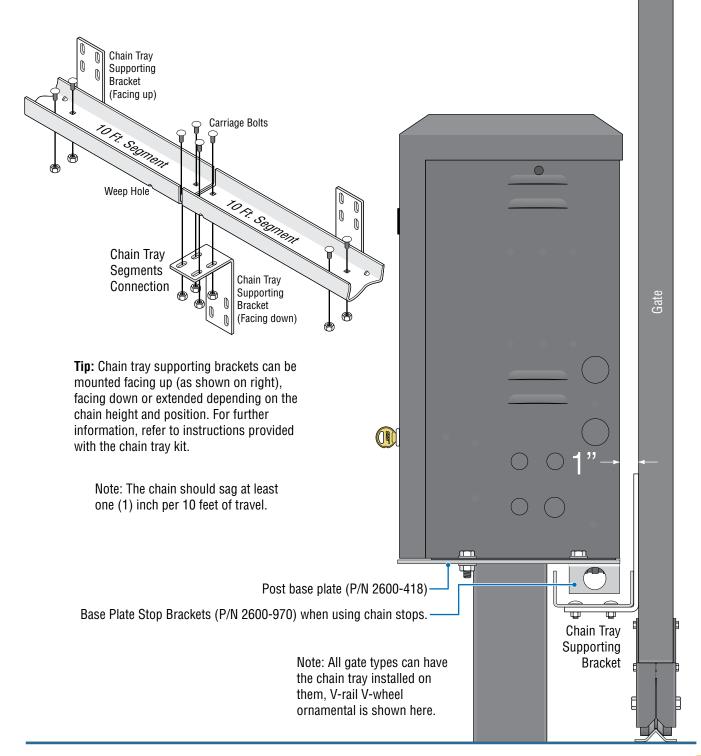
- by persons on both sides of the gate.
- Use appropriate hardware such as wood or sheet metal screws (not supplied) to install the



1.9 Chain Tray Kit

Installing the Chain Tray Kit

A chain tray is recommended for gates longer than 20 ft. to support the weight of the chain. DoorKing offers a chain tray kit in sections to fit any length gate. (DoorKing P/N 2601-270 10 Ft. section)



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SECTION 2 - AC POWER TO OPERATOR(S)

Before attempting to connect any wiring to the operator, be sure that the circuit breaker in the electrical panel is in the OFF position. Permanent wiring must be installed to the operator as required by local electrical codes. It is recommended that a licensed electrical contractor perform this work.

Since building codes vary from city to city, we highly recommend that you check with your local building department prior to installing any permanent wiring to be sure that all wiring to the operator (both high and low voltage) complies with local code requirements.

THIS GATE OPERATOR MUST BE PROPERLY GROUNDED!!

2.1 High Voltage Wire Runs

If power wiring is greater than the maximum distance shown, it is recommended that a service feeder be installed. When large gauge wire is used, a separate junction box must be installed for the operator connection. The wire table is based on stranded copper wire. Wire run

calculations are based on a power source with a 3% voltage drop on the power line, plus an additional 10% reduction in distance to allow for other losses in the system.

Never run low voltage rated wire insulation in the same conduit as high voltage rated wire insulation.

Wire Cize / May Dictance in East

1	WILE 9176 / May Digrance III Leer					
	12 AWG	10 AWG	8 AWG	6 AWG		
Motor	170	275	460	685		
ower Source	85	135	230	340		

"Optional" 3.3 Amp Heater Installation Note: When installing the heater(s), refer to the "high voltage AC power wire size and distance requirements" table on the instruction sheet with the heater kit (P/N 1601-154) for AC power wire run requirements.

Single 9100: 5.4 Amp

Dual 9100's, Single Po

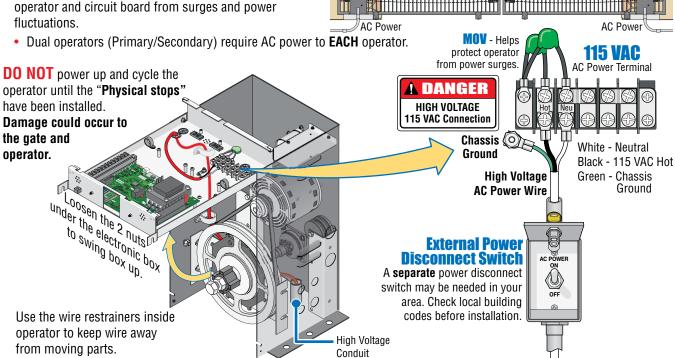
2.2 High Voltage Terminal Connection

Route incoming AC power wire through the high voltage conduit and run wire in the operator as shown.

• Be sure wiring is installed in accordance with local codes. Be sure to color code all wiring.

 It is recommended that a surge suppressor be installed on the high voltage power lines to help protect the operator and circuit board from surges and power





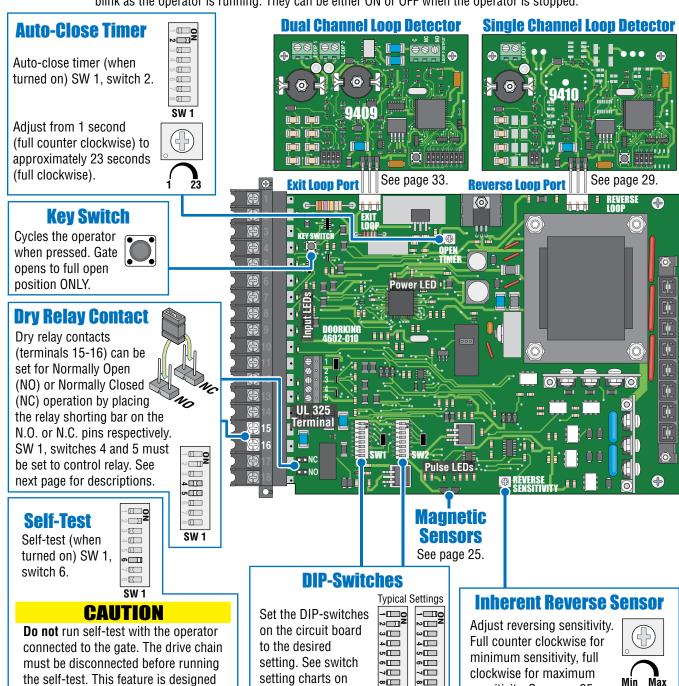
Every time the operator is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions (See page 24).

SECTION 3 - ADJUSTMENTS

The switch settings and adjustments in this chapter should be made after your installation and wiring to the operator(s) is complete. Whenever any of the programming switches on the circuit board are changed, power must be shut-off, and then turned back on for the new setting to take effect. Every time the 9100 is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions (See page 24).

3.1 4602 Circuit Board Description and Adjustments

Surface Mounted LEDs Indicates that low voltage power is applied to the circuit board. **Input LEDs** should be OFF and will only illuminate when the input is activated. **Pulse LEDs** will blink as the operator is running. They can be either ON or OFF when the operator is stopped.



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SW 2

next 2 pages.

for bench testing ONLY.

sensitivity. See page 25.

3.2 DIP-Switch SW 1 and SW 2 Settings

The two DIP-switches located on the circuit board are used to program the operator to operate in various modes and to turn on or off various operating features. Whenever a switch setting is changed, power to the operator must be turned OFF and then turned back on for the new setting to take affect. Check and review ALL switch settings prior to applying power to the operator.

Λ

Every time the operator is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions (See page 24).

SW 1 (Left 8 Switches)					
Switch	Function Setting Description				
Changes the direction the operator will open/close the gate depending on the different chain configurations. Opening direction using ON setting. Opening direction using OFF setting.					
2	Auto-Close Timer	OFF ON	Auto-close timer is OFF. Manual input required to close gate. Auto-close timer is ON. Adjustable from 1-23 seconds to close gate.		
3	Motor Hold	OFF ON	Normal Setting. No voltage to motor when gate is stopped (Level gate). Voltage applied to motor always. Keeps inclined gate from coasting when stopped.		
4 and 5	Relay Activation and LED Indicator Light Activation	4-OFF 5-OFF 4-OFF 5-ON 4-ON 5-OFF 4-ON 5-ON	Relay activates and LED is ON when the gate is fully open. Relay activates and LED is ON when the gate is not closed. Relay activates and LED is ON when the gate is opening and open. Relay activates and LED is ON when the gate is opening and closing.		
6	Self-Test	OFF ON	Normal Setting.		
7 and 8	Gate Open Back-Off Position 7-OFF 8-OFF R-ON Gate stops short 1" from full open position. Used for a reversing edge device. 7-ON 8-OFF Gate stops short 2" from full open position. Used for a reversing edge device. 7-ON 8-ON Gate stops short 3" from full open position. Used for a reversing edge device.				

SW1Switch 1 Must OPEN the gate upon initial AC power up and open command. If the first open command begins to close the gate, turn AC power off and reverse this switch. Opening direction will vary depending on the type of installation (See above).

SW1 Switch 2 Turns the auto-close timer on or off. Can be adjusted from 1 to 23 seconds to close gate.

SW1 Switch 3 This switch should be left in the OFF position when the slide gate is running on a level track and the gate does not coast after it has stopped. If the gate is on an incline, turning this switch on will apply a small DC voltage to the motor windings after the gate has stopped. This applies braking power to the motor to prevent the gate from "coasting" after it has stopped.

SW 1 Switches 4-5 These work in conjunction with each other and determine when the relay on the board will be activated. This relay can be used as a switch for various functions such as illuminating a warning light when the gate is moving, or turning on a green light when the gate is full open. If a magnetic lock is used with the gate operator, these switches must be set for magnetic lock operation which limits the relay to activate only when the gate is opening and full open.

SW1Switch 6 This switch is a self-test feature that checks various functions of the circuit board and is used for bench test only. **Do not run this test with the operator connected to the gate.**

SW 1 Switches 7-8 These work in conjunction with each other and determine if the operator will stop the gate at the full open position, or if the gate should stop 1, 2 or 3 inches short of the full open position. Needed only when using a reversing edge entrapment protection device on the **opening** edge of the gate with an end post as the physical stop.

3.2 Continued

	SW 2 (Right 8 Switches)				
Switch	Function	Setting	Description		
1	Exit Loop Port Output	Jumper OFF Wire Needed	A plug-in exit loop detector plugged into the EXIT Loop port will partially open single operator or fully open dual operators depending on type of loop detector used).		
	Full Open Input	ON	Normal Setting. Plug-in exit loop detector will fully open gate (Single operator).		
Reverses Gate OFF Normal Setting. Input to terminal #6 and/during close cycle.		Normal Setting. Input to terminal #6 and/or reverse loops will reverse gate during close cycle.			
2	Stops Gate		nput to terminal #6 and/or reverse loops will stop gate during close cycle — gate vill continue to close after input to terminal #6 and/or reverse loops are cleared Helps prevent tailgating vehicles from unauthorized entry).		
Partial Open		OFF	Normal Setting. Switch must be OFF for terminal #5 input to open gate 14 Ft.		
U	(14 Ft)	ON	DO NOT use ON setting. NOT associated with partial open feature for the 9100.		
Built-in 4 Solenoid		OFF	Normal Setting. Fail-safe logic. Lock engages only if attempt is made to force gate open (Factory setup).		
	Lock	ON	Fail-secure logic. Lock engages after each gate cycle (2600-862 Lock kit required).		
5	Operator Model	OFF	Normal Setting. Switch must be OFF for Model 9100.		
J	Select	ON	DO NOT use ON setting for Model 9100.		
	Oviale Olace	OFF	Normal Setting. Timer will function normally.		
6	Quick-Close Timer Override		Opening gate will stop and begin to close as soon as all reversing inputs (Reverse loops, photo sensors) are cleared regardless of the distance the gate has opened.		
		7-0FF 8-0FF	Normal Setting. Gate fully closes.		
7 and 8	Gate Close	7-OFF 8-ON	Gate stops short 1" from full close position. Used for a reversing edge device.		
7 anu 0	Back-Off Position	7-0N 8-0FF	Gate stops short 2" from full close position. Used for a reversing edge device.		
7 001.7011		7-0N 8-0N	Gate stops short 3" from full close position. Used for a reversing edge device.		

SW 2 Switch 1 Switch 1 **ON**, plug-in exit loop detector is a **normal full open** input. Switch 1 **OFF**, the normal exit loop port function is bypassed and a jumper wire is needed to open and close gate(s) for certain applications (Single operator automatic exit loop **partial** open or dual operator application) depending on the type of loop detector used and position of jumper wire. **SW 2 Switch 2** Determines if an input to terminal #6 (Photo Sensors) **AND/OR** reverse loops will reverse **OR** stop a **CLOSING gate**. A tailgating vehicle **can activate** terminal #6 (Photo sensors) and/or reverse loops **while** the gate is in the closing cycle from the previous vehicle's authorized entry:

If switch 2 is turned **OFF** (Reverse), the closing gate that gets activated by a tailgating vehicle will reverse back to the open position, possibly allowing the tailgating vehicle **unauthorized entry while the gate is reversing back to the open position**. If switch 2 is turned **ON** (Stop), the closing gate that gets activated by a tailgating vehicle will stop, partially or completely blocking the pathway, **NOT** allowing the tailgating vehicle to enter without proper authorization. The gate will not move until all sensors are clear, usually forcing the tailgating vehicle that activated the sensors to back away from the gate. The gate will then continue until closed, helping prevent the tailgating vehicle from unauthorized entry.

SW 2 Switch 3 Switch must be in the **OFF** position. Inputs connected to terminal #5 will open and reverse the gate only 14 Ft. **SW 2 Switch 4** This switch determines the operation of the built-in solenoid lock. The OFF setting is the factory setup. **Caution: Do not set this switch to ON unless the 2600-862 fail-secure manual release kit has been installed in the operator.** Changing this switch to the ON setting without installing the lock kit will damage the operator. See pages 36 and 37 for more information about Fail-Safe vs. Fail-Secure release systems.

SW 2 Switch 6 Turning the quick-close feature on will cause the auto-close timer to close the gate after 1 second, regardless of the setting of the auto-close timer potentiometer. This will also cause an **opening gate** to stop and reverse when the reverse loops and/or photo sensors are cleared. This feature, along with turning SW 2, switch 2 **ON** above, is useful to help prevent tailgating vehicles from unauthorized entry.

SW 2 Switches 7-8 These work in conjunction with each other and determine if the operator will stop the gate at the full close position, or if the gate should stop 1, 2 or 3 inches short of the full close position. Needed only when using a reversing edge entrapment protection device on the **closing** edge of the gate with an end post as the physical stop.

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3.3 Automatic Open / Close Limit Adjustment

The 9100's open/close limits **DO NOT** have to be physically adjusted. **Every time the 9100 is powered up, the first open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions.** These positions are determined by the physical stops that have been installed (See section 1.2, page 10).

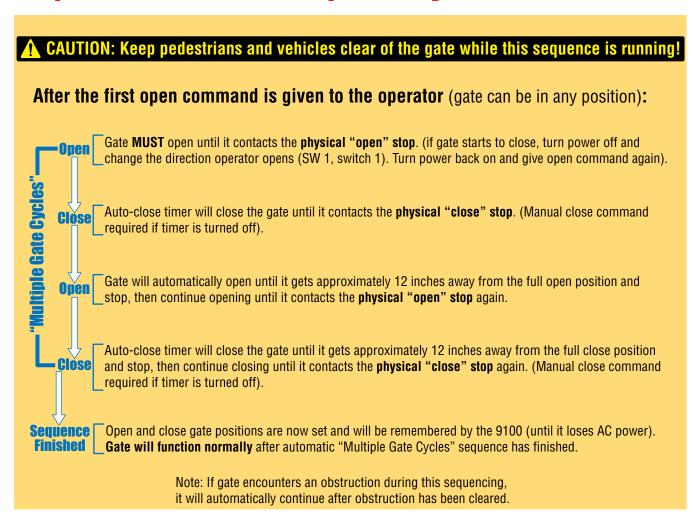
Timer: The Auto-Close Timer should be turned ON (SW 1, switch 2) to allow the "multiple gate cycles" to run automatically, otherwise manual close commands will be required to complete this sequence.

Clutch: The clutch's factory setting will work correctly for most installations. The clutch must **NOT** slip while the gate is cycling **between** the full open and full closed position or the gate limits will be incorrect. If the clutch slips during this period, it must be tightened before running this sequence (See section 3.4 on the next page).

Safety Devices: Run this sequence **before** testing any safety features (primary inherent reverse sensor, secondary entrapment protection, entrapment alarm and reset features).

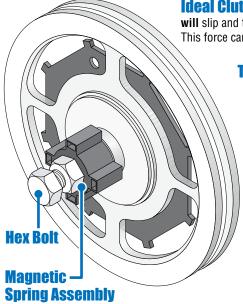
Reversing Edge mounted on the Gate using End Posts: When using a reversing edge on either end of the gate with **an end post as the physical stop**, the reversing edge must be disconnected from the circuit board **everytime** this sequence will be run (the UL 325 terminal can be unplugged from the circuit board).

Sequence of Automatic "Multiple Gate Cycles" to Set Gate Limits



3.4 Clutch Adjustment

In addition to the inherent reverse sensor, this operator is equipped with a mechanical slip clutch (UL 325 Type C) to further reduce the possibility of injury should an entrapment occur. **DO NOT** over tighten the clutch to compensate for a gate that is damaged, poorly constructed or too heavy. **Over tightening the clutch would create a hazard** which could result in serious injury or death to persons who may become entrapped.



Hex nut is connected to black plastic magnet holder.

Important Note: 2 **magnetic sensors** located on the bottom of the circuit board sense when the magnetic spring assembly is slipping during operation. Keep all high voltage wires away from the 2 sensors to avoid any electrical interference between the sensors and magnets.

Ideal Clutch Adjustment: The operator will cycle the gate **without** the clutch slipping. The clutch **will** slip and the gate will reverse **ONLY** after striking an obstruction with no more than 75 Lbs of force. This force can be measured with a gate scale, DoorKing P/N 2600-225.

To adjust clutch:

- 1 Make sure power to operator is OFF when adjusting clutch.
- 2 Hold large pulley to loosen the hex bolt counter clockwise.
- Magnetic spring assembly can now be loosened (counter clockwise) or tightened (clockwise) to adjust the clutch.
- 4 Tighten the hex bolt to lock assembly after adjustment.

Note: After power has been turned back on, the first open command will automatically run the "multiple gate cycles" to locate and remember the open and close gate positions (See section 3.4 on previous page).

Test the operator clutch adjustment:

CAUTION: Keep pedestrians and vehicles clear of the gate while testing clutch!

Place an immobile object along the gate path, allowing the gate to strike it while in the **open** and **close** cycles. The clutch **must** slip and the gate **must** reverse direction after striking the object. If it does not, readjust the clutch. Repeat this test until the correct clutch adjustment has been achieved. The operator will assume a soft shutdown after striking and reversing the gate which will require a key switch command to cycle operator again.

3.5 Inherent Reverse Sensor Adjustment

This vehicular gate operator is equipped with an inherent adjustable reversing sensor (Type A) used as the primary entrapment protection system according to UL 325 standards. The gate will reverse direction after "physically" encountering an obstruction in either the opening or closing gate cycle.

If the Auto-Close Timer (DIP-switch SW 1, switch 2) is ON and the gate physically encounters an obstruction during the **CLOSING** cycle, it will reverse to the open position and **HOLD** the gate at this position (Soft shutdown condition). Another input command is needed before the gate will reset and close again.

If the Partial Open Feature is being used and the gate physically encounters an obstruction during the **CLOSING** cycle, the gate will only reverse to the **FULL** open position and **NOT** the partial open position.

For the reverse system to function correctly, the gate must be properly installed and work freely in both directions. **The clutch must be properly adjusted before adjusting the reverse sensor.**

1 Press the Key Switch button to cycle the gate.



While gate is cycling, slowly rotate reverse sensor clockwise until the gate reverses direction. Rotate reverse sensor back counter-clockwise approximately 1/8 turn.

Cycle the gate a few times to be sure that it cycles completely.



Note: Each operator must be individually adjusted if dual operators have been installed.

Test the operator reversing sensitivity:

Place an immobile object along the gate path, allowing the gate to strike it while in the **open** and **close** cycles. The gate must reverse direction after striking the object. If it does not, increase the reverse sensitivity (step 2) and repeat this test until the correct sensitivity has been set. The operator will assume a soft shutdown after striking and reversing the gate which will require a key switch command to cycle operator again.

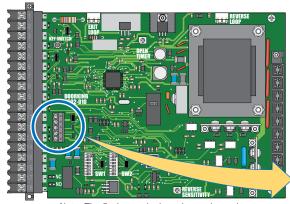
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SECTION 4 - ENTRAPMENT AND SAFETY PROTECTION

Secondary Entrapment Protection Devices:

In addition to the inherent reversing sensor system, the Model 9100 has a 5-pin UL 325 terminal for the connection of **photo sensors**-Type B1 and **reversing edges**-Type B2 secondary entrapment protection devices required by UL 325 standards. Entrapment protection devices **must be installed** to reduce the risk of injury. Install these devices where the risk of entrapment or obstruction exists while the gate is moving. The Model 9100 offers numerous options to meet your specific needs. The next 2 pages show wiring and typical positioning of the entrapment protection devices but specific installations will vary.

4.1 UL 325 Terminal Description



Note: The 5-pin terminal can be unplugged from circuit board for easy wire connections.

All inputs are normally open (NO).

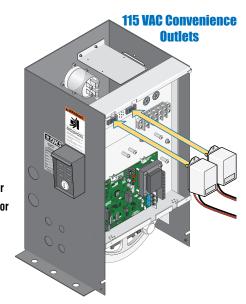
OPEN Entrapment Sensor (Photo Sensor): Obstructed opening-direction photo beam will stop the gate during the opening-direction only. Gate will resume the open cycle when the obstructed photo beam has been cleared.

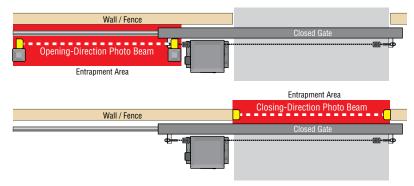
2 CLOSE Entrapment Sensor (Photo Sensor): Obstructed closing-direction photo beam will stop the gate during the closing-direction only. Gate will resume the close cycle when the obstructed photo beam has been cleared.

5-Pin UL 325 Terminal

Secondary Entrapment Protection Device Connection







OPEN Contact Sensor (Reversing Edge(s)): Obstructed opening-direction reversing edge(s) will stop, then reverse the gate to the close position during the opening-direction only.

• After the gate reverses to the full close position, any opening input will cycle the gate again. Note: If the gate is opening by a time clock and an opening-direction reversing edge gets obstructed, the gate will return to the closed position and another input (automatic exit loop, reverse loop. etc.) is needed to cycle the gate open

Wall / Fence
Filler Post if necessary
Closed Gate
Opening-Direction Reversing Edges
Entrapment Area
etc.) is needed to cycle the gate open

When the opening-direction reversing edge(s) gets obstructed and the gate is traveling back to the close position and
the closing-direction reversing edge gets obstructed, the gate will stop and enter a soft shutdown condition (See page 32).

4 CLOSE Contact Sensor (Reversing Edge): Obstructed closing-direction reversing edge will stop, then reverse the gate to the open position, during the closing-direction only.

- After the gate reverses to the open position, the timer will automatically close the gate (if it is turned on). If the closing-direction reverse edge is activated a **second** time prior to the gate reaching the close position, the operator will **stop** and enter a soft shutdown condition (See page 32).
- When the closing-direction reversing edge gets obstructed and the gate is traveling back to the open
 position and the opening-direction revering edge gets obstructed, the gate will stop and enter a soft shutdown condition (See page 32)
- **5** Low Voltage Common: Common terminal for all the secondary entrapment protection device inputs.

4.2 Secondary Entrapment Protection Device Locations

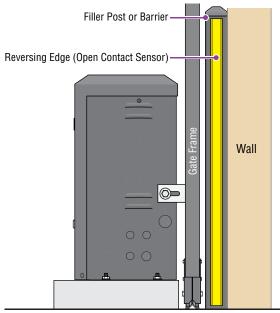
Typical UL Photo Sensor mounting height and distance away from gate.

Non-Secure Side Secure Side Inside Property Outside Property 5" or Less or Less Note: Additional photo sensors can be added above the 27.5" height. on post sensor mounted on wall No higher than 27.5" above grade. 21" is typical for most installations.

Photo sensors may be installed on either side of gate frame, as close as practical to the gate but no further away than 5".

Common

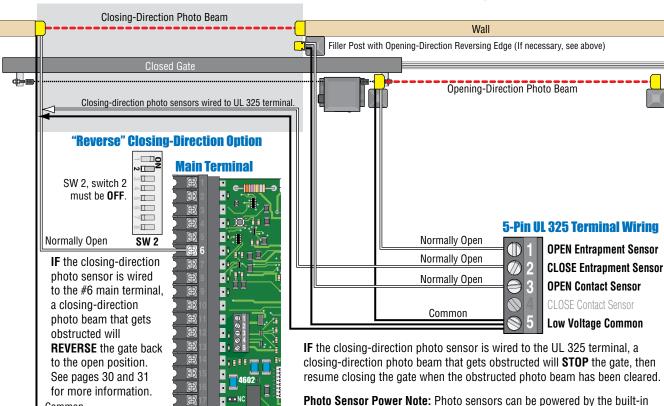
If the distance between the gate and wall is greater than 2 1/4".



A filler post or barrier may need to be installed between the gate and wall area to reduce the distance to 2 1/4" or less. A reversing edge should be installed on the post or barrier for safety (See page 4 for more information).

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Photo Sensors (With Filler Post and Reverse Edge) Sample Setup



convenience outlets located on the operator (See previous page). 9100-065-A-4-14

Wireless Reverse Edge Sample Setup - Single Receiver

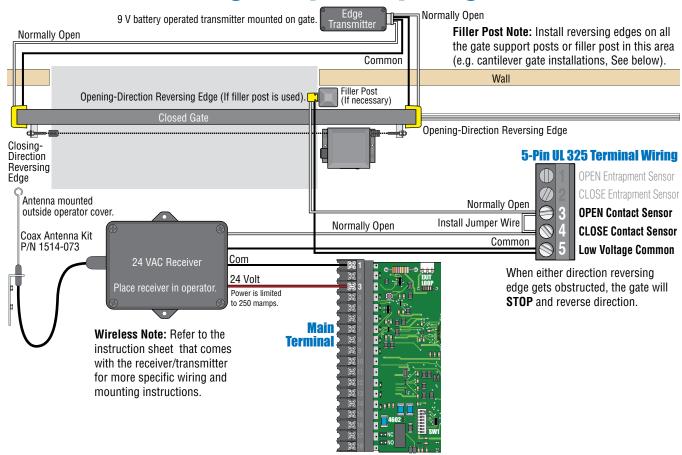
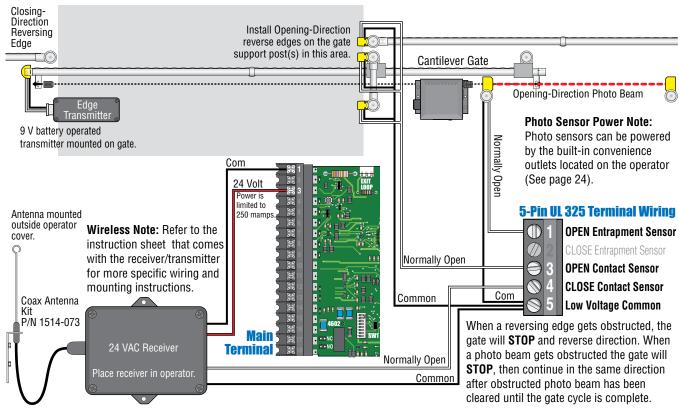


Photo Sensor and Wireless Reverse Edge Sample Setup



4.3 Loop Detector Wiring

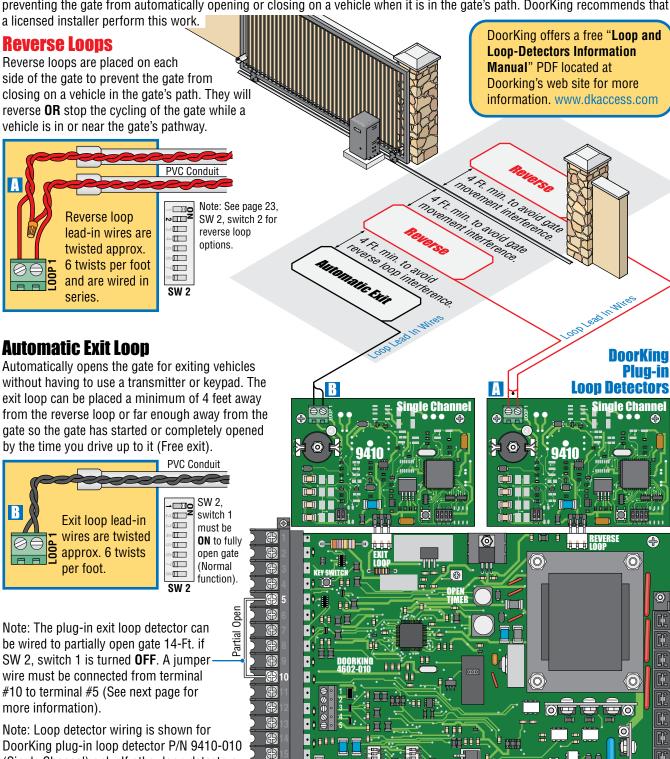
(Single Channel) only. If other loop detectors

are used, refer to the installation instructions

supplied with those detectors for wiring and

separate power instructions.

To help protect the operator from accidentally closing on vehicles in the gate's path, DoorKing highly recommends that loops and loop detectors be installed. Loops are laid underneath, cut into asphalt or concrete driveways or buried beneath gravel and earth driveways. A loop detection system will sense a vehicle like a metal detector and send a signal to the gate operator preventing the gate from automatically opening or closing on a vehicle when it is in the gate's path. DoorKing recommends that

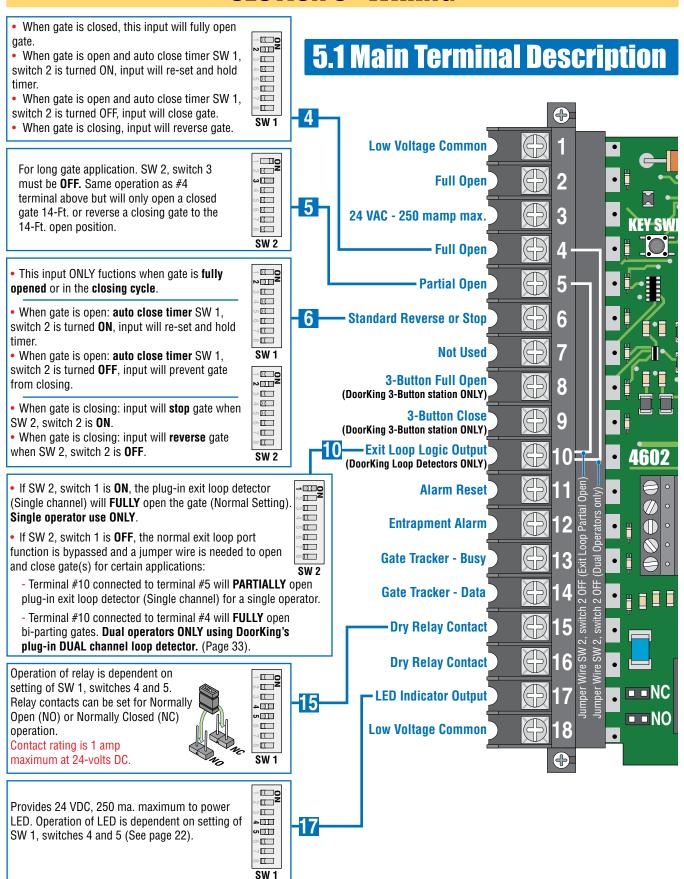


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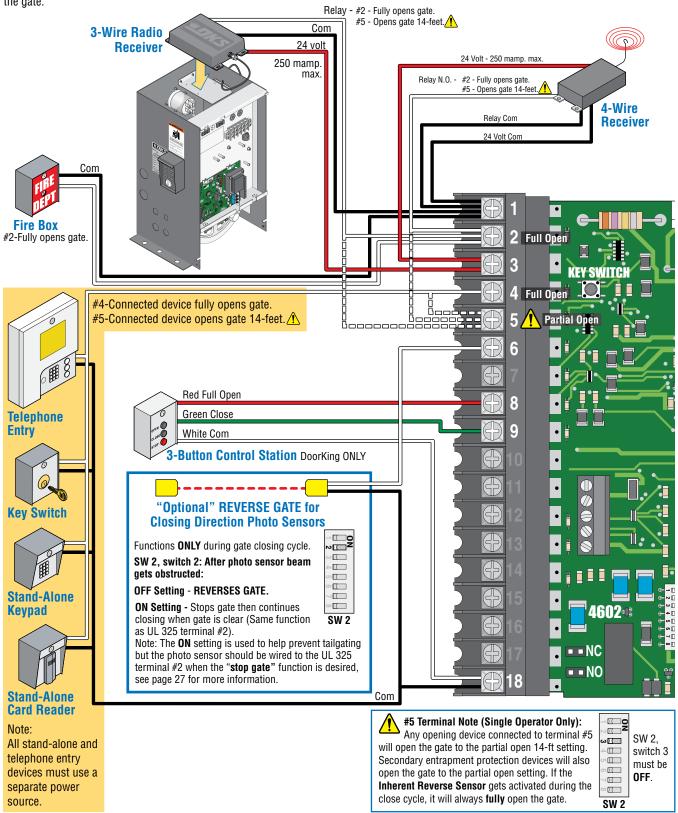
SECTION 5 - WIRING



5.2 Control Wiring for Single/Primary Operator

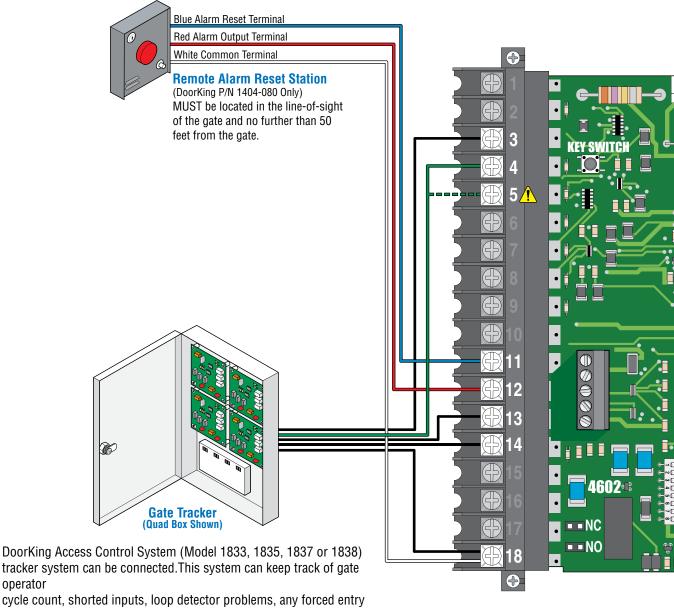
Important: Controls intended for user activation must be located at least six (6) feet away from any moving part of the gate and where the user is prevented from reaching over, under, around or through the gate to operate the controls.

Emergency access controls only accessible by authorized personnel (e.g., fire, police, EMS) may be placed at any location in the line-of-sight of the gate.



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5.3 Auxiliary Device Wiring

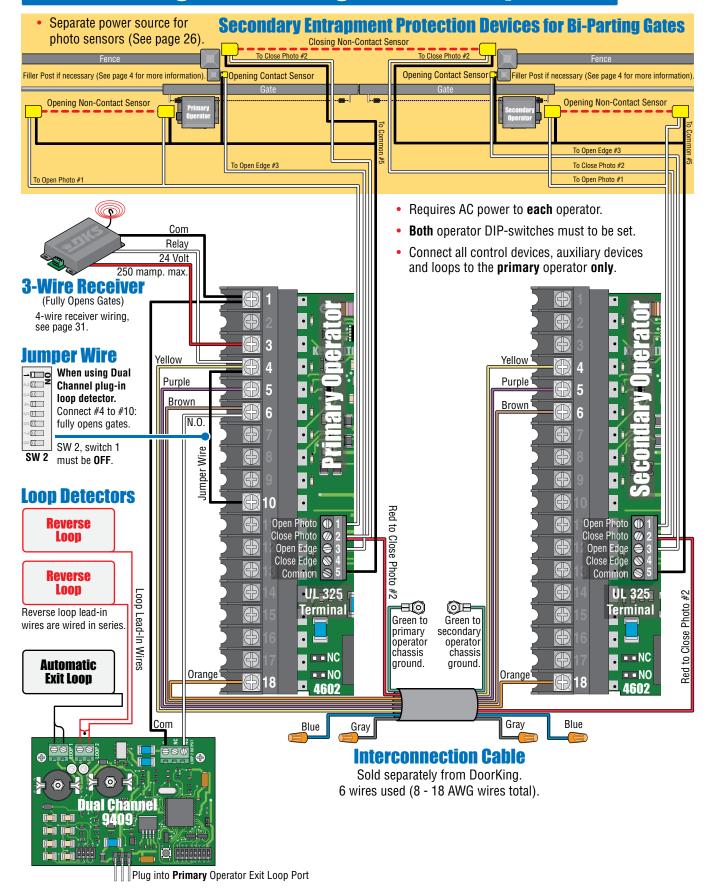


cycle count, shorted inputs, loop detector problems, any forced entry attempts, if the gate has struck anything during the open or close cycle, power interruptions, etc.

For more detailed information refer to the Tracker Installation and Wiring Manual, DoorKing P/N 2351-010.

Terminal #4 (Full open) or #5 ⚠ (14-Ft. open) required only if the tracker board will activate the gate operator. Refer to the manual 2351-065 for detailed information.

5.4 Bi-Parting Gates Wiring - Dual Gate Operators



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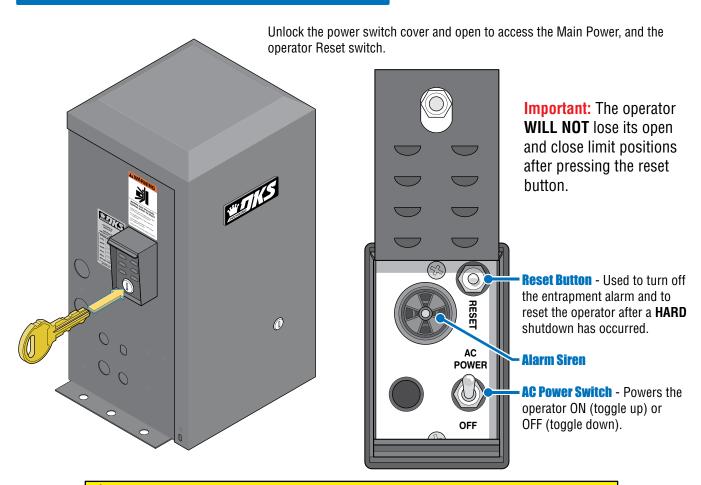
SECTION 6 - OPERATING INSTRUCTIONS

IMPORTANT SAFETY INSTRUCTIONS

WARNING - To reduce the risk of injury or death:

- 1. READ AND FOLLOW ALL INSTRUCTIONS.
- 2. Never let children operate or play with gate controls. Keep the remote control away from children.
- 3. Always keep people and objects away from gate, NO ONE SHOULD CROSS THE PATH OF THE MOVING GATE.
- 4. Test the operator monthly. The gate MUST reverse on contact with a rigid object or stop or reverse when an object activates the non-contact sensors. After adjusting the force or the limit of travel, retest the gate operator. Failure to adjust and retest the gate operator properly can increase the risk of injury or death.
- 5. Use the emergency release only when the gate is not moving and power has been shut-off.
- 6. KEEP GATES PROPERLY MAINTAINED. Read the owner's manual. Have a qualified service person make repairs to gate hardware.
- 7. The entrance is for vehicles only. Pedestrians must use separate entrance.
- 8. SAVE THESE INSTRUCTIONS.

6.1 AC Power and Reset Switch



Every time the 9100 is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions (See page 24).

6.2 Shutdown Conditions

Under various entrapment conditions the operator will assume either a **soft** or **hard (alarm)** shutdown. To determine what type of reset action is required, you will need to understand how the different entrapment conditions affect the gate operator.

Soft Shutdown

This occurs in various situations where the inherent or secondary entrapment protection devices have been activated. In a soft shutdown condition, the operator **will not** respond to any input that was present when the entrapment protection device sensed an obstruction. If the gate stops at the open position, the operator will not respond to the automatic close timer.

• **Example 1** - A time clock keys the gate open in the morning and an entrapment protection device senses an obstruction prior to the gate reaching the full open position. If the entrapment is sensed by the inherent system, the gate will reverse and run back to the closed position. The time clock input is still present, but the gate will not re-open.

Note: In some systems, the time clock input comes from the telephone entry system relay. This same relay may also provide open commands for a card reader, MicroPLUS transmitters and the visitor telephone entry. If so, these devices will also be disabled in a soft shutdown condition.

- Example 2 If the gate is closing and an entrapment protection device is activated, the gate will either stop or reverse and run back to the open position, depending upon if the secondary or inherent device was activated. The automatic close timer will not close the gate.
- Example 3 Vehicle arrives at exit loop and gate runs towards the open position. If the inherent entrapment protection gets activated during this opening cycle, the gate reverses and runs back to the closed position. After the inherent entrapment protection is cleared, If the vehicle is still present at the exit loop, a soft shutdown condition does not occur. The exit loop input provides an immediate reset of the operator and the gate will again run to the open position.

Resetting a Soft Shutdown

In some conditions, a soft shutdown will reset as soon as the entrapment condition clears. For example, if a non-contact sensor (photo cell) is sensing an obstruction, the operator will stop the gate and assume a soft shutdown condition. When the photocell clears, the operator will return to normal operation.

When the operator is in a soft shutdown, activation of any "intended input" will reset the operator. An "intended input" includes any command, any standard safety input and any loop input. Activating any of these inputs will reset the gate. At that point the gate will return to normal operation. If the gate is open, the automatic close timer will then time out and close the gate.

Hard Shutdown (Alarm Activated)

A hard shutdown condition occurs when: (1.) The inherent entrapment protection system (Type A) gets activated TWO consecutive times before the gate completes the open or close cycle. (2.) The reversing edge (Type B2) gets activated and reverses but before the gate completes the reverse cycle the inherent entrapment protection system (Type A) gets activated.

- Example of a Hard Shutdown The gate is closing and the inherent entrapment protection system senses
 an obstruction and causes the gate to reverse direction. As the gate begins to run in the open direction, a
 second obstruction is sensed prior to the gate reaching the full open position. Once the second obstruction
 has been sensed, the operator will stop, the audio alarm will sound and all standard inputs are shut
 down (including open commands, safety commands, loop inputs, etc.).
 - **To silence the alarm**, press the reset button or after 5 minutes, the audio alarm will shut off but will "chirp" every 5 seconds. This indicates that the operator is in a hard shutdown condition (The reset button must be pressed to reset the operator and stop the alarm "chirping").

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Resetting a Hard Shutdown

The operator is in a hard shutdown condition when the audio alarm is sounding OR "chirping" every 5 seconds.

Before resetting a hard shutdown, determine why the shutdown occurred. Inspect the gate for any
obstructions along its path that could have activated the inherent entrapment sensing system. Inspect
the gate and gate hardware.

The audio alarm will sound for five minutes, or until the operator's reset button is pushed. After (5) five minutes the alarm will "chirp every 5 sec." and the hard shutdown condition will remain in affect until the reset button is pushed.

Note: DoorKing operators have a built-in alarm reset push button mounted on the operator above the power ON-OFF toggle switch. Activating this button will return the gate operator to normal operation, but will not cycle the gate operator. A remote alarm/reset station (P/N 1404-080) can be mounted external of the gate operator provided that it is installed in the line-of-sight of the gate and gate operator.

The gate operator **WILL NOT** lose its open and close positions after resetting a hard shutdown.

Once the gate has been reset, an open or close command is needed to start the gate operator. Most activating commands will cause the gate operator to cycle to the open position. This includes activation of a key switch or open command and activation of an automatic exit loop. Activation of a close command will run the gate to the closed position.

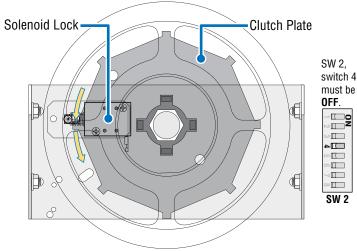
6.3 Manual Gate Operation

This operator is equipped with one of two types of manual release systems, "Fail-Safe" (required by many city codes) or "Fail-Secure" that will allow the gate to be pushed open in the event of a power outage or equipment failure.

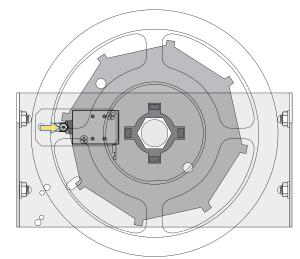
Caution: Never attempt to manually push open any gate with an operator attached to it until you have verified that power to the operator has been shut-off.

Fail-Safe Manual Release System (Factory Installed)

This manual release system is the most reliable and safest method for placing the gate operator in manual operation. It is the preferred method of emergency gate operation under worse case conditions by many Fire Chiefs and Building Inspectors and is typically used in Class I and Class II applications. This system is accessible from either side of the gate and requires NO keys, cranks or other tools to manually operate the gate. This prevents any delays for emergency vehicle access in the event of a power outage. The operator "Fails" (Loss of AC power) in a "Safe" (Manually operable) condition.



Solenoid lock does **NOT** secure the clutch plate during an AC power failure or turning AC power off. Gate can be immediately manually operated during these conditions.



Solenoid lock **WILL** retract and secure the clutch plate during normal operation **ONLY** if operator senses an **unauthorized** manual open attempt. Gate will **NOT** be allowed to move.

Fail-Secure Manual Release System (Owner Installed)

This manual release system (Installed 2600-862 Fail-Secure Manual Release Kit) allows the gate to be manually operated ONLY after unlocking the gate operator. Power outages or turning power off WILL NOT allow gate to be manually operated without physically unlocking the gate operator with the key first. This option is typically used in Class III and Class IV applications. The gate operator "Fails" (Loss of AC power) in a "Secure" (Manually in-operable) condition.

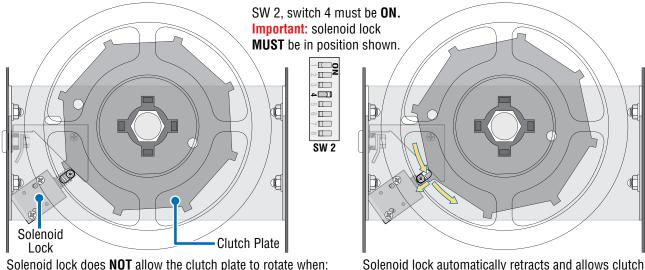
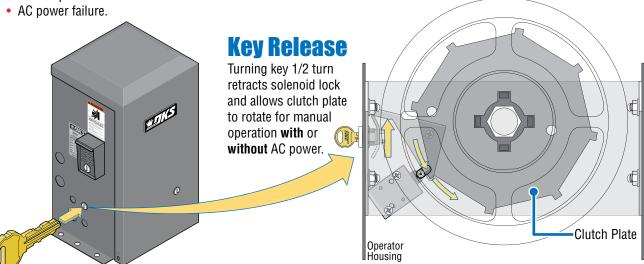


plate to rotate **ONLY** during normal gate cycling.

Solenoid lock does **NOT** allow the clutch plate to rotate when:

- The AC power is on but the operator is not cycling.
- The AC power is turned off.



Emergency Vehicle Access Conditions

This automatic vehicular gate system is designed to allow access to emergency vehicles under different operating conditions.



- 1. During normal AC powered operation, emergency vehicles access the gate by a separate emergency access device individually installed and wired to your gate system. The type of devices that can be used in your community depends on your city codes. These devices may include (but are not limited to) Fire Department lock boxes, Click-2-Enter radio receivers, strobe light sensors, siren sensors, etc.
- 2. In the event of an AC power failure, the emergency vehicle access device will not function because the gate operator is un-powered. "Fail-Safe" or "Fail-Secure" release systems for the 9100 allow the gate to be manually operated during AC power failure. ONLY the "Fail-Safe" release system allows the gate to be manually operated without unlocking the operator first and has been designed that way to allow emergency personnel to immediately manually operate the gate from either side under emergency situations.

SECTION 7 - MAINTENANCE AND TROUBLESHOOTING

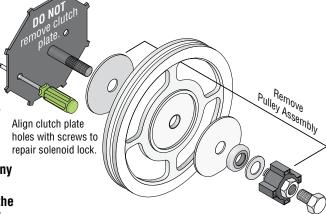
Inspection and service of this gate operator by a qualified technician should be performed anytime a malfunction is observed or suspected. High cycle usage may require more frequent service checks.

7.1 Maintenance

When servicing the gate operator, always check any secondary (external) reversing devices (loops, photocells, etc.) for proper operation. If external reversing devices cannot be made operable, do not place this operator in service until the malfunction can be identified and corrected.

Always check the inherent reversing system when performing any maintenance. If the inherent reversing system cannot be made operable, remove this operator from service until the cause of the malfunction is identified and corrected. Keeping this operator in service when the inherent reversing system is malfunctioning creates a hazard for persons which can result in serious injury or death should they become entrapped in the gate.

When servicing this gate operator, always turn power OFF!!



Every time the 9100 is powered up, the First open command will automatically run "Multiple gate cycles" that will locate and remember the gate's open and close positions (See page 24).

Operator	Maintenance		Monthly Interval			
Component			6	12		
Alarm	Activate the primary (inherent) reverse system by blocking the gate with a solid object. When the gate reverses, block the gate in the opposite direction prior to the limit being reached. The entrapment alarm should activate. Press the reset button to silence the alarm.	/				
Drive Belt	Check for alignment, tightness and wear.		V,			
Chain	Check for sagging. Tighten if necessary.					
Clutch	Check for proper slippage when an obstruction is encountered.	V,				
Fire Dept.	Check emergency vehicle access device for proper operation.					
Gate	Inspect for damage. Check gate wheels. rollers and guides for wear and grease if necessary.		1			
Grease	Wheels and guide rollers if necessary.					
Loop(s)	Check vehicular exit and reverse loops for proper operation.					
Primary Reverse System	Check that the gate reverses on contact with an object in both the opening and closing cycles. Adjust the reversing sensor and/or clutch if necessary.	/				
Pulleys	Check for alignment. Check setscrews.					
Release	Check manual release for proper operation.					
Secondary Reverse Device	Check secondary (external) reverse device(s) stop or reverse the gate when activated.					
Complete System	Complete check of gate and gate operating system.			V		

7.2 Troubleshooting

Have a good VOM meter to check voltages and continuity. A Meg-Ohm meter capable of checking up to 500 meg-ohms of resistance is necessary to properly check the integrity of the ground loops. When a malfunction occurs, isolate the problem to one of three areas: 1. the operator, 2. the loop system, 3. the keying devices. Use caution when checking high voltage terminals, motor capacitor and the motor.

- 1. Check the input indicator LEDs. They should only come ON when a keying device (card reader, push button, etc.) is activated. If any of the input LEDs are ON continuously, this will cause the gate operator to hold open. Disconnect the keying devices one at a time until the LED goes OFF.
- 2. Check any external secondary entrapment protection devices. Any short or malfunction in these devices can cause the gate operator to stop or to hold open.
- **3.** A malfunction in a loop or loop detector can cause the gate operator to hold open, or to not detect a vehicle when it is present over the loop. Pull the loop detector circuit boards from the loop ports on the operator circuit board. If the malfunction persists, the problem is not with the loop system. For more information on trouble shooting loops and loop detectors, refer to your loop detector instruction sheet and to the DoorKing Loop and Loop Detector Information Manual.
- **4.** Check to be sure that there are no shorted or open control wires from the keying devices to the gate operator. If a keying device fails to open the gate, press the Key Switch or momentarily jumper across terminals 4 and 18 on the operator circuit board. If the gate operator starts, this indicates that a problem exist with the keying device and is not with the gate operator.
- **5.** If a three-button control station (open-close-stop) is connected to this gate operator, check for proper wiring. Only a DoorKing three button control station (P/N 1200-006 or 007) can be used with this gate operator. Others will cause a malfunction.
- **6.** Check the high voltage supply. A voltage drop on the supply line (usually caused by using too small supply voltage wires) will cause the operator to malfunction. Refer to the wire size chart in section 2.1 on page 20.

Note: After power has been turned back on, the first open command will automatically run the "**multiple gate cycles**" to locate and remember the open and close gate positions (See page 24).

Symptom	Possible Solution(s)
Operator will not run. Power LED is OFF.	 Check that AC power to the operator is turned ON. Transformer may be overheated. Turn power off and allow board to cool for several minutes then retest. Check for low 115 VAC power and low voltage shorts. Check for 115 VAC at high voltage terminal. If voltage measures 0, check the incoming power wires or replace the circuit board.
Operator will not run. Power LED is ON.	 If a photo-cell is used as a secondary entrapment prevention device, check to be sure that the beam is not blocked. Be sure that the chain is not too tight. A too tight chain may cause the operator to stall. Bypass circuit board and Check Motor: Turn power switch OFF and remove the circuit board. Place a jumper wire from the 117 VAC SWITCHED terminal to the BLUE wire on the 8 pin POWER connector on the control board. CAUTION – HIGH VOLTAGE. Turn the power switch on. The motor should run. Turn the power switch OFF and remove the jumper. Place a jumper wire from the 117 VAC SWITCHED terminal to the RED wire on the 8 pin POWER connector on the control board. CAUTION – HIGH VOLTAGE. Turn the power switch on. The motor should run in the opposite direction. Turn the power switch off and remove the jumper. If the motor runs in both steps above, replace the control board. If the motor does not run, or runs in only one direction, problem can be a bad motor, motor capacitor, motor resistors, wire connections from the control board to the motor or a bad control board.

Symptom	Possible Solution(s)
Gate opens a short distance, then stops and reverses.	 Check that the clutch is adjusted properly and is not slipping. Disconnect the gate from the gate operator and check that the gate slides freely without any binding. Re-adjust the reverse sensitivity. Check that the magnetic pickup transistors on control board are not obstructed by excess wires. Electrical interference from excess wires can diminish magnetic field. Check that the magnetic pickup transistors on control board are within 1/8 inch of the clear plastic protective cover above the black plastic magnetic spring assembly on the main shaft. Continue troubleshooting or replace the circuit board.
Gate opens but will not close.	 Check the input LEDs. Any ON will hold the gate open and indicates a problem with a keying device. Check the secondary safety devices. Any activated will hold the gate open and indicates a problem with the safety device. Check the loop detectors. Any activated can hold the gate open and indicates a problem with the loop detector or ground loop. Operator may be in a "soft shutdown." Activate any keying device to determine if operator returns to normal operation. If automatic close is desired, be sure SW 1, switch 2 is ON and set timer open from 1-23 seconds. Bypass circuit board and check motor as described on previous page.
Gate closes but will not open.	 Operator may be in a "soft shutdown." Check input LEDs. If any are ON, momentarily disconnect, then re-connect the wire going to the respective terminal. Operator should open. Check to be sure that the operator is running in the proper direction. Turn power OFF, and then back ON. Activate a keying device. Operator should run in the open direction. If operator runs in the close direction, turn power OFF and change direction switch SW 1, switch 1. Go to above section if operator now opens but will not close. Be sure that the each LED on the control board lights when the keying device connected to the that terminal is activated. If LED does not light, momentarily place a jumper wire from terminal 1 to the input terminal being checked. If LED lights and gate opens, problem is with the keying device. If LED does not light, replace control board. Bypass circuit board and check motor as described on previous page.
Gate starts to close, then reverses to open.	 Check that the clutch is adjusted properly and is not slipping. Re-adjust the reverse sensitivity. Disconnect the gate from the gate operator and check that the gate slides freely without any binding. Check the loop detector LEDs and input LEDs. Any that flash ON will cause the gate to reverse. Check the Magnetic Sensor LEDs on the circuit board. If either LED is not blinking as the operator is running, check that the magnetic pickup transistors are within 1/8 inch of the protective plastic cover above the magnet assembly on the main shaft. Continue troubleshooting or replace the circuit board.
Gate closes then re-opens.	 Check for any input or loop detector LED's that are ON. Check that the operator is running in the proper direction (see "gate closes but will not open"). Check the SELF-TEST DIP switch setting, SW 1, switch 6 should be OFF.
Alarm is sounding. Operator will not run.	 Operator is in a "hard shutdown" condition. Reset button must be pushed to return operator to normal operation, see Section 6.2 Shutdown Conditions, pages 35-36.
Alarm chirps once every 5 seconds. Operator will not run.	Operator has been in a "hard shutdown" condition in excess of 5 minutes. Reset button must be pushed to return operator to normal operation, see Section 6.2 Shutdown Conditions, pages 35-36.

7.3 Accessory Items

The following accessory items are available for the model 9100 slide gate operator.

Contact Sensors - For use as a secondary entrapment protection device. Miller Edge, Inc., MG020, MGR20, MGS20

Photo Cell - Non-contact (photocell) sensors for use as a secondary entrapment protection device.

MMTC, Inc. Model IR55 - P/N 8080-010 MMTC, Inc. Model 60-278 - P/N 8080-011 Carlo Gavazzi Type PMP12 - P/N 8080-030 Carlo Gavazzi Type PMT - P/N 8080-031

Loop Detector - Detectors plug directly into ports on circuit board simplifying wiring. Single channel detector - P/N 9410-010 Dual channel detector - P/N 9409-010

Loop Wire - 18 AWG loop wire with XLPE insulation is ideal for ground loops. Available in 500 and 1000 foot rolls. Red, blue or black insulation.

Pre-Fab Loops - Prefabricated ground loops. 24-foot circumference with 50-foot lead-in. Available in yellow, red or blue jackets. Not for use in asphalt roadways.

Loop Test Meter - Meg-ohm meter checks the integrity of ground loops. P/N 9401-045

Remote Alarm/Reset Station - Provides a remote station to reset an operator in a hard shutdown condition. Must be mounted in line-of-site of the gate and operator. Includes visual alarm light and audible siren. P/N 1404-080.

3-Button Control Station - Provides open-close-stop manual operation of the gate. Stand Alone Box - P/N 1200-006 Interior (fits in single gang box) - P/N 1200-007

Interconnect Cable - Interconnect wire cable contains all the necessary wires to interconnect primary / secondary operators. Cable length: 30 ft. - P/N 2600-755 40 ft. - P/N 2600-756 50 ft. - P/N 2600-757

Time Clock - 7 day and 365 day time clocks can be used to automatically open gate at pre-set time and days. Compact clock fits inside the operator. 7 day clock - P/N 2600-791 365 day clock - P/N 2600-795

V-Wheels - 4 inch and 6 inch. UHMW or Steel. Roller bearings or sleeve bearings. Single or tandem wheel configurations.

Endless Idler Assembly with Safety Cover - Use when gate operator chain needs 180° return. P/N 2600-818

Guide Rollers with Safety Covers - A variety of sizes to support slide gates.

Gate End Retainer - Fits on top of end post and helps stabilize the end of the gate in the open or closed position (End post not provided). P/N 1204-004

Base Plate for 9100 - Required for post mount installation. P/N 2600-418

Base Plate Stop Brackets for 9100 - Required for post mount installation when using chain stops. P/N 2600-970

Additional #40 Chain - 20 ft. per box. P/N 2600-442

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Fail-Secure Manual Release Kit - Changes the Fail-Safe manual release to a Fail-Secure manual release. P/N 2600-862

Heater with Fan Assembly Kit - Thermostatically controlled heater and fan for cold and hot environments. P/N 1601-154

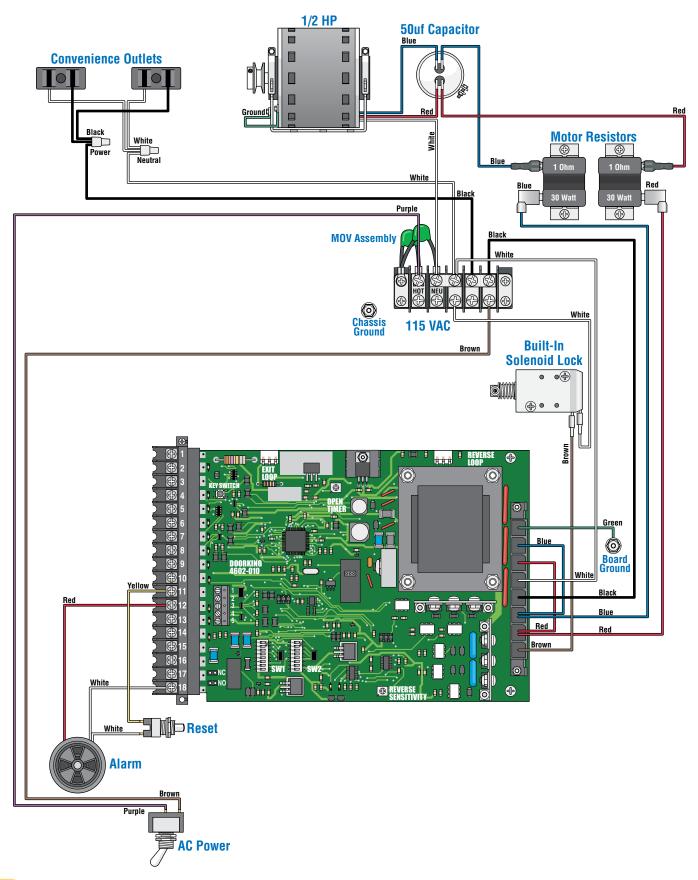
Surge Devices - High and low voltage surge suppressors help prevent circuit board failure caused by lightning strikes and power surges. High Voltage - P/N 1876-010 Low Voltage - P/N 1878-010

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Gate Scale - Use to test torque required to move gate. P/N 2600-225

Speed Bumps - Prefabricated six-foot speed bump reduces traffic speed through gate system. P/N 1610-150

Model 9100 1/2 HP 115 VAC



Installation/Owner's Manual

Use this manual for circuit board 4602-010 Revision A or higher.

9100-065-A-4-14



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