Installation Instructions



ASSA ABLOY

An incorrectly installed or improperly adjusted door closer can caus property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

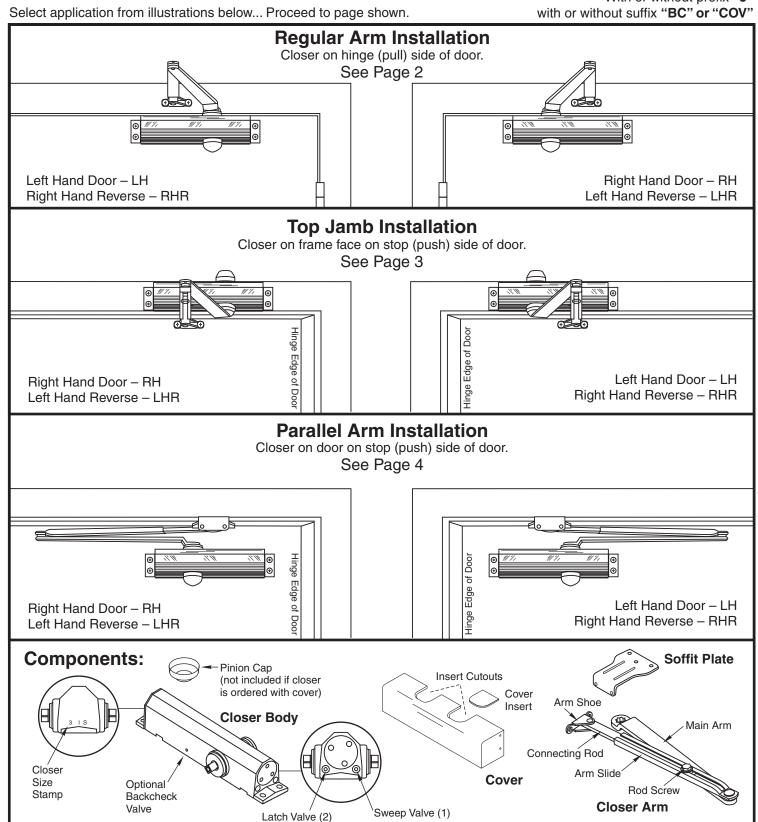
Non Hold Open Door Closers Models 1701

1702

1703

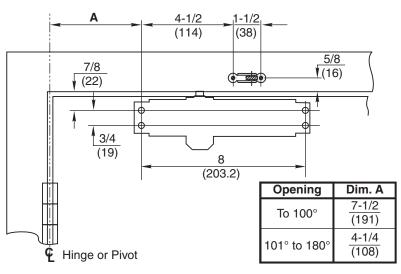
1704

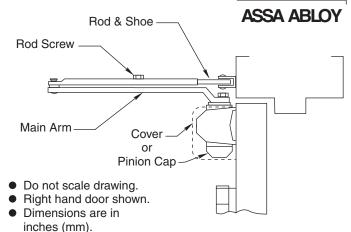
With or without prefix "J"

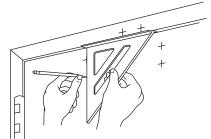


Regular Arm Mount





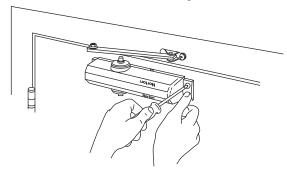




Select door opening angle. Use template to locate holes on door and frame:

4 on door for closer. 2 on frame face for arm shoe.

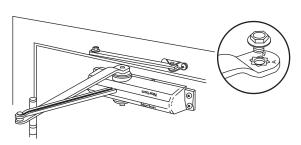
Prepare for fasteners. See Chart on Page 2.



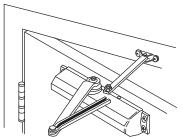
Remove rod and shoe from arm assembly.

Mount rod and shoe to frame. (Long end of shoe toward hinge.)

Mount closer to door. Place end with two regulating valves toward hinge edge of door.

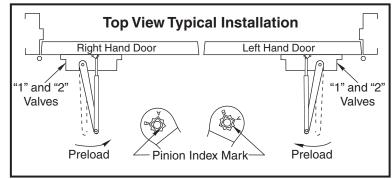


Install main arm on closer. Place arm on pinion at 90° angle (perpendicular) to frame, see "Typical Installation" chart below. Fasten with arm screw.



Open door slightly. Align and insert adjusting rod into adjusting tube. Close door. Adjust forearm at 90° angle (perpendicular) to door. Tighten rod screw.

Adjust closer. See Page 3 ... Then install pinion cap or cover.

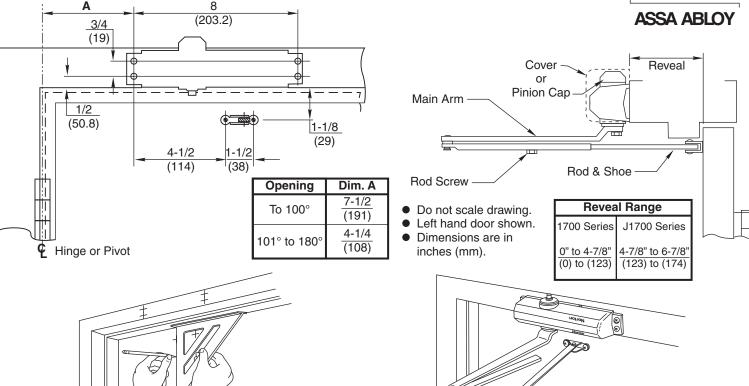


	Fasteners Chart					
	Fasteners	Door or Frame	Drill-Sizes			
Standard	#14 type "A" sheet metal screw	Wood	7/32" (5.56 mm.)			
Sta	1/4" - 20 machine screw	Metal	drill: #7 (0.201" dia.) Or 5.10mm tap: 1/4" - 20			
Optional	Sex nuts and bolts	Hollow-Metal	9/32" (7.00 mm.) through; 3/8" (9.50 mm.) Door face opposite to closer			
		Aluminum or Wood	3/8" (9.50 mm.) through			
	Through-bolts and grommet-nuts	All	9/32" (7.00 mm.) through; 3/8" (9.50 mm.) dia. x 3/8" (9.50 mm.) deep on door face opposite to closer			

Installation Instructions

Top Jamb Mount





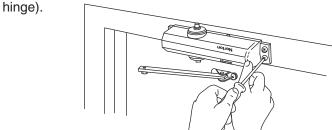
Select door opening angle. Use template to locate holes on door and frame:

4 on frame face for closer. 2 on door for arm shoe.

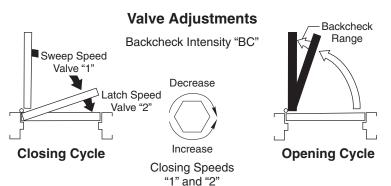
Prepare for fasteners. See Chart on Page 2.

Remove rod and shoe from arm assembly.

Mount rod and shoe to door. (Long end of shoe toward binge)



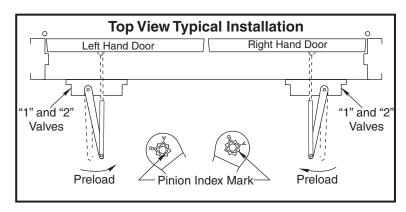
Mount closer to frame. Place end with two regulating valves toward hinge edge of door.



Install main arm on closer. Place arm on pinion at 90° angle (perpendicular) to frame, see "Typical Installation" chart below.

Reassemble arm. Adjust forearm at 90° angle (perpendicular) to door. Tighten rod screw.

Adjust closer. See below.



Closing power adjustment. To increase power at "latch" by 15% refer to "Arm Shoe Adjustment" for Regular Arm of for Top Jamb installations only.

Closing speed controlled by valve marked "1" (sweep range) and by valve marked "2" (latch range).

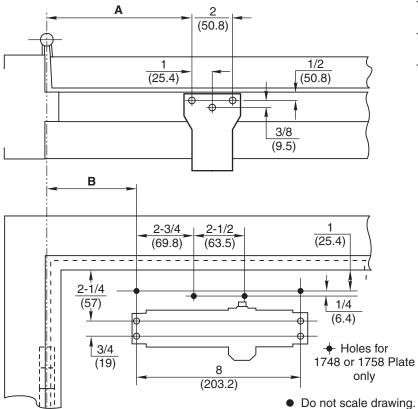
Backcheck Model Closers only suffix "BC". Backcheck controlled by valve "BC". Never close "BC" valve completely.

Installation Instructions

Parallel Arm Mount

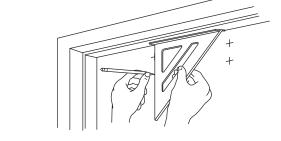
Left hand door shown.

Dimensions are in inches (mm).



Opening	Dim. A	Dim. B
To 100°	9-7/8 (251)	7-1/4 (184)
101° to 180°	7-1/8 (181)	4-1/4 (108)

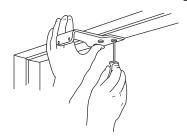
Hinge or Pivot



Select door opening angle. Use template to locate holes on door and frame:

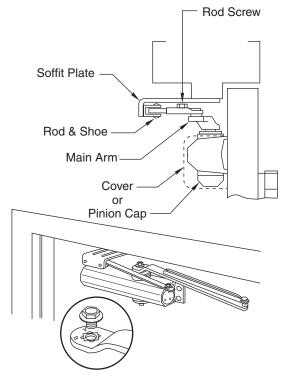
- 4 on door for closer (or drop plate).
- 3 on frame for soffit plate.

Prepare for fasteners. See Chart on Page 2.



Mount soffit plate to frame.

- Remove rod and shoe from arm assembly.
- Fasten rod and shoe to soffit plate.
- Mount closer or drop plate and closer to door. Place end with two regulating valves toward lock edge of door.



Install main arm on closer. Rotate pinion 45° toward hinge edge of door to align main arm letter "A" (right hand) or "B" (left hand) with Pinion Index Mark, see "Typical Installation" this page. Tighten rod screw.

Reassemble arm. Adjust forearm length to set arm elbow about 1-1/2 (38) from door. Tighten rod screw.

Adjust closer. See Closer Adjustment on Pages 2 & 3.

